

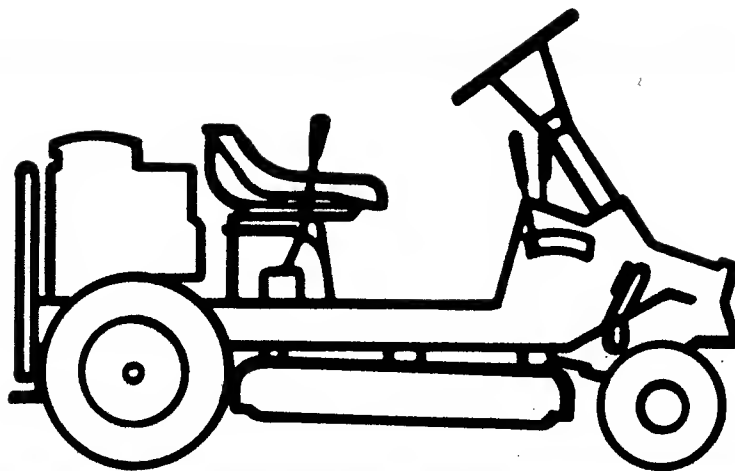
# **Ariens®**

# **927**

**Series**

**Riding Mower**

## **Parts Manual**



**Ariens Service**

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# A Message to Ariens Parts Manual User

Your Ariens Dealer will be happy to supply any service or advice which may be required to keep your Ariens equipment operating at peak efficiency. He stocks genuine Ariens parts and lubricants, manufactured with the same precision and skill as the original equipment. His factory trained staff is kept well informed on the best methods of servicing Ariens equipment and is ready and able to

to serve you. If engine repairs or service are required, they can be obtained from an Ariens Dealer or from an authorized engine manufacturer's service center. If service is required, be prepared to supply the service person with the Model Number and Serial Number of the equipment and engine, as well as a full description of the problem encountered.

## Introduction

The information contained here in is intended for use by Ariens Dealers' trained servicemen and serves as a supplement to and reminder of training sessions conducted by Ariens Company. Before you attempt any repair, adjustment or maintenance project, be certain that you have read and fully understand the instructions in your Owner's and Repair Manuals. Understand and follow each Danger, Warning, Caution and all instructions exactly as given. Also be sure that you have all tools, replacement parts and other materials required to complete the project.

A network of Ariens Dealers and Distributors is maintained in order to assure you of an adequate supply of replacement parts and technical assistance. Your local Ariens Dealer is required to order parts through his distributor. When replacement parts are required, use only genuine Ariens parts. Failure to do so may result in product malfunction and possible injury to operator and/or bystander.

**NOTE:** All references to "Left", "Right", "Front" and "Rear" are given from operators' position.

**NOTE:** The descriptions and specifications contained in this manual were in effect at the time the manual was approved for printing. Ariens Company reserves the right to discontinue models without notice and without incurring obligation. The equipment described within this manual may not be identified as either standard or optional and the various illustrations may not all be applicable to your particular unit. If you have questions, always check with your Ariens Dealer.

**NOTE TO ARIENS DEALERS:** Refer to your current Parts Price List for suggested parts stocking. Service training for dealers is available at the Ariens Service School. See your Ariens Distributor for the latest school schedule.

## How To Order Replacement Parts

This Parts Manual is arranged for easy identification of genuine Ariens Service parts that are illustrated showing their relationship to one another. Item numbers in the illustrations correspond to item numbers in the first column of the parts list and are followed by the Ariens Part Number, Description and Quantity with variations between models and/or serial numbers designated in the part description. S/N 000000> means this serial number and up with S/N <000000 meaning up to this serial number.

Order parts from your nearest authorized Ariens Dealer. For prompt service when ordering parts, provide the following information.

1. **MODEL AND SERIAL NUMBERS OF EQUIPMENT.**
2. **PART NUMBER (not Item Number).**
3. **DESCRIPTION.**
4. **QUANTITY REQUIRED.**

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This manual covers the models listed. Specific Model and Serial Numbers of your unit and attachment are on a label on the unit. Record these numbers in the space provided and use them whenever parts or service are required.

Riding Mower Model Number_____
Serial Number_____
Attachment Model Number_____
Serial Number_____

## Accessories

703985 Tire Chains  
727013 Dethatcher  
727016 Front Weight

## Models

**Model 927025 (830e) - 8HP**  
Briggs & Stratton w/30" Mower  
Serial No. 040501 and up

**Model 927037 (830e) - 8HP**  
Tecumseh w/30" Mower  
Serial No. 003901 and up

**Model 927039 (828e) - 8HP**  
Tecumseh w/28" Mower  
Serial No. 000101 and up

**Model 927040 (1232e) - 12HP**  
Kawasaki w/32" Mower  
Serial No. 000101 and up

**Model 927041 (1232e) - 12 HP**  
Briggs & Stratton w/32" Mower  
Serial No. 000101 and up

**Model 927042 (828e) - 8HP**  
Kawasaki w/28" Mower  
Serial No. 000101 and up

**Model 927043 (1230e) - 12HP**  
Briggs & Stratton w/30" Mower  
Serial No. 000101 and up

**Model 927044 (1228e) - 12HP**  
Briggs & Stratton w/28" Mower  
Serial No. 000101 - 000425

**Model 927044 (1128e) - 11HP**  
Briggs & Stratton w/28" Mower  
Serial No. 000426 and up

**Model 927045 (828e) - 8HP**  
Briggs & Stratton w/28" Mower  
Serial No. 000101 and up

## Attachments

**Model 825002 - 40" Front Blade**  
Serial No. 000101 and up

**Model 827020 - 30" Bagger-Vac**  
Serial No. 040245 and up

**Model 827026 - 28" & 32" Bagger-Vac**  
Serial No. 000101 and up

## Decals

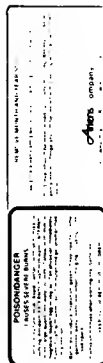
# CAUTION

**Before starting engine be sure machine is in neutral and mower clutch is disengaged.**

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**78609**  
**(927037,39)**



**78385**

# CAST IRON BORE

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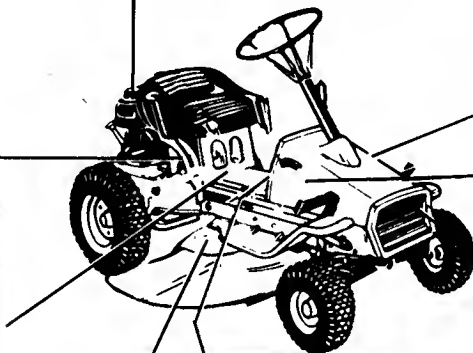
(927037, 39, 41, 43, 44\*, 45)



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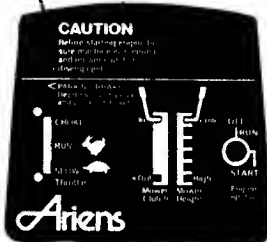
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**78555**



**78554**



### Screened on Dash



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78937

**Ariens** PRM100320

**77786 Decal RM828 (927039)**

**77847 Decal RM830E (927025,37)**

**77848 Decal RM928E (927042)**

**77851 Decal RM1232E (927040,41)**

**77656 Decal RM1228E (927044 S/N <000425)**

77019 Decal RM1128E (927044 S/N 000426>)

**\* 927044 S/N 000101 - 000425**

# Decals



77965

## CAUTION

STOP ENGINE BEFORE REMOVING  
TUBE, BOOT OR PLACING HAND  
INSIDE. DO NOT RUN MOWER  
WITHOUT COMPLETE TUBE AND  
CATCHER IN PLACE.

78977

## CAUTION

STOP ENGINE BEFORE REMOVING  
TUBE NEVER PLACE HANDS INSIDE  
OF BOOT OR REMOVE BOOT WITH  
ENGINE RUNNING. DO NOT RUN  
MOWER WITHOUT TUBE ATTACHED  
TO BOOT AND CATCHER IN PLACE.

78845

FLEX-N-FLOAT

78771

## ! WARNING

### LOSS OF CONTROL MAY RESULT

- Tipover or complete loss of steering may result from a combination of excessive bagger load, operation on slopes and abrupt turns or speed changes.
- When operating on slopes, optional front weight is recommended.

### OBJECTS MAY BE THROWN

- Stop blade rotation (Mower Clutch Out) before opening cover.
- Check bagger components for structural damage, wear or deterioration before each usage. Replace only with Ariens original service parts.

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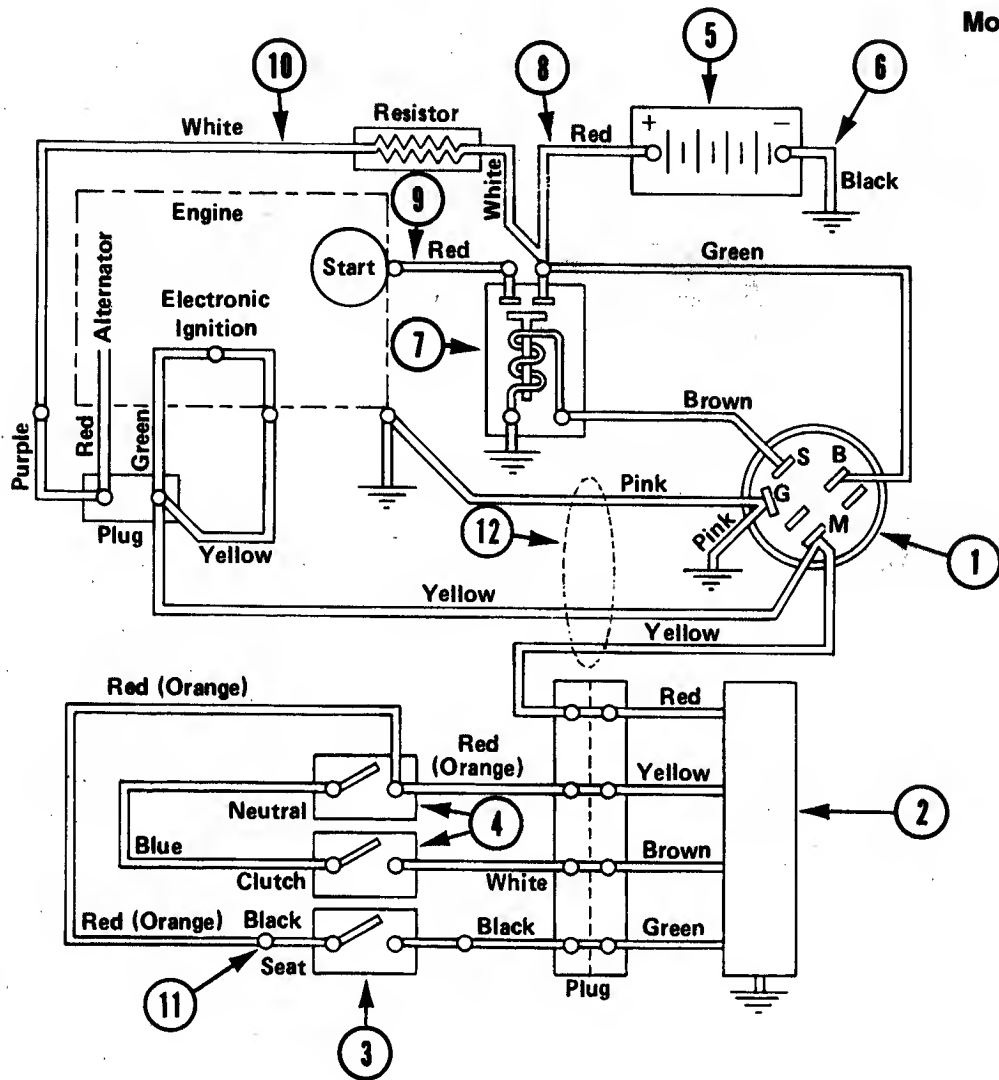
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BATTERY  
CHARGER PLUG  
Charge for 12  
to 24 hours.  
Do not charge  
longer than  
48 hours.

78520

# Electrical

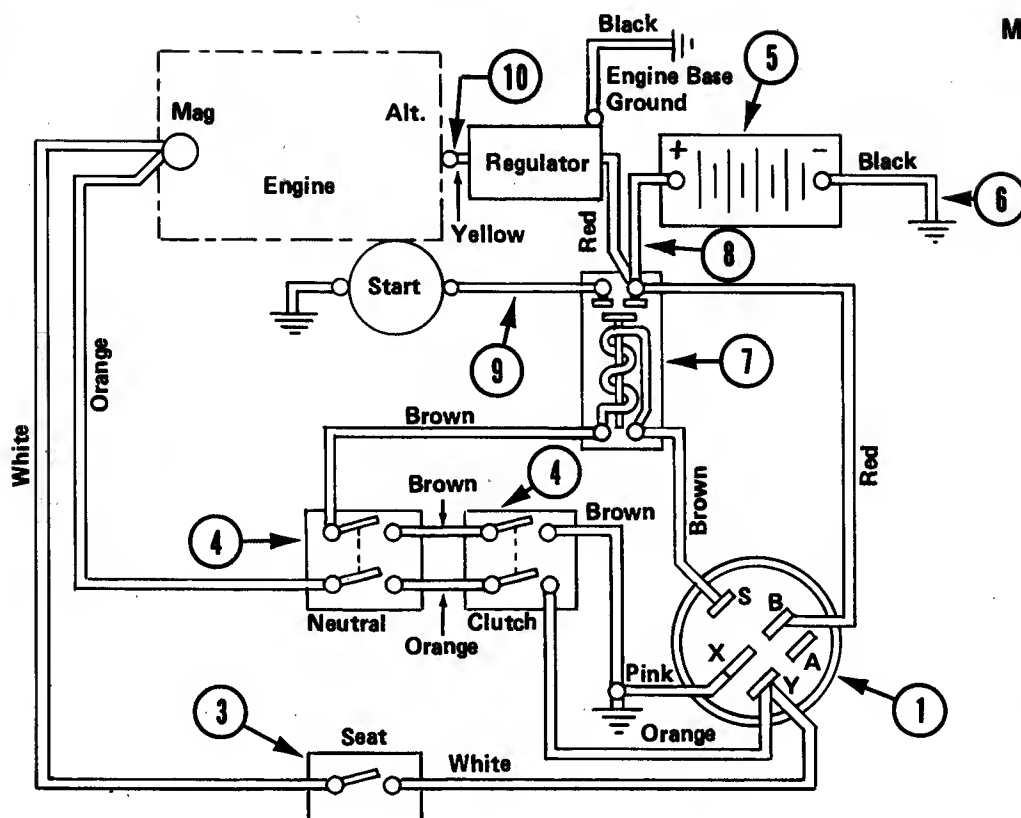
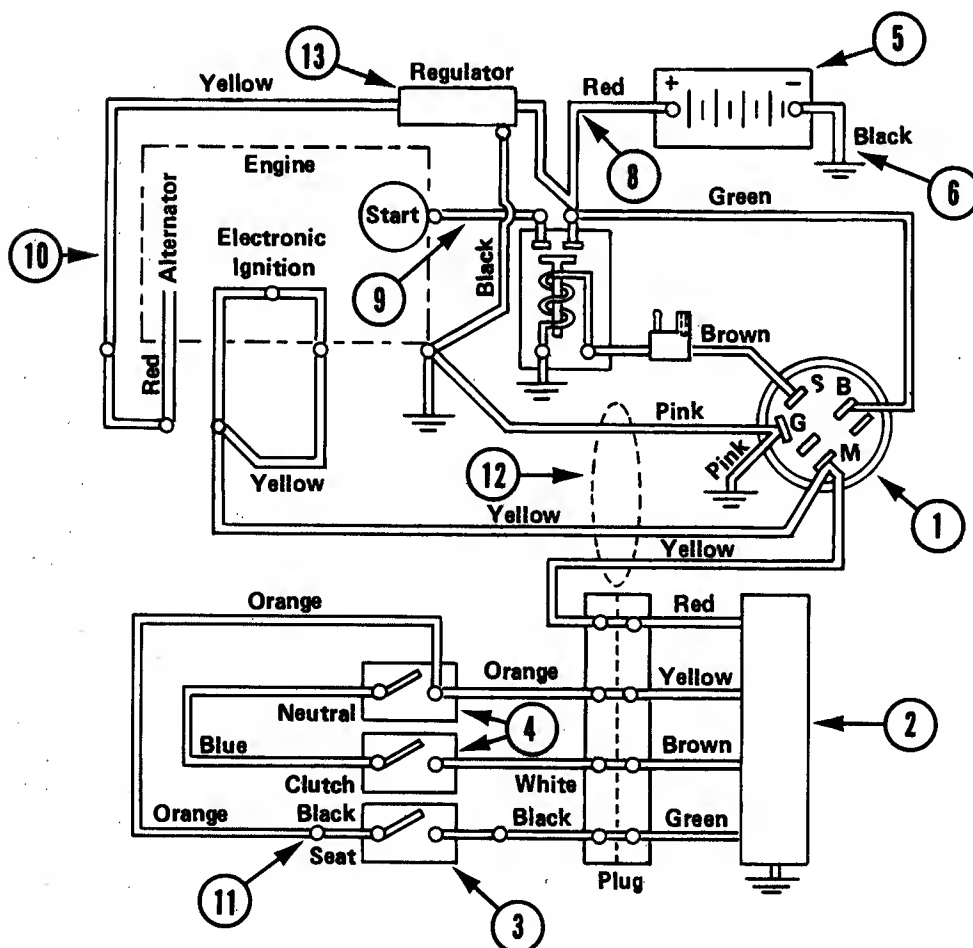
Models 927025,45



ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	27396	Ignition Switch Ass'y (25,40,41,42,43,44,45)	1	8	27279	Starter Cable	1
	12341	Key Switch (37,39)	1	9	27405	Wire (25,45)	1
2	27240	Module (25,40,41,42,43,44,45)	1		27272	Starter Cable	2
3	27379	Seat Switch	1		35575	Starter Cable (42)	1
	527066	Seat w/Switch Package Available	1		27433	Starter Cable (40)	1
	31716	Seat Switch	1	10	25394	Charging Wire (25,45)	1
4	27078	Interlock Switch	2	11	27397	Adapter	1
	12371	Switch Assembly (37,39)	2	12	27479	Wire Harness (40)	1
5	27494	Battery	1		27474	Wire Harness (25,41,43,44,45)	1
6	25189	Ground Cable	1		27480	Wire Harness (42)	1
7	30577	Solenoid (25,41,42,43,44,45)	1		27482	Wire Harness (37,39)	1
	35510	Solenoid (37,39)	1	13	12385	Regulator	1

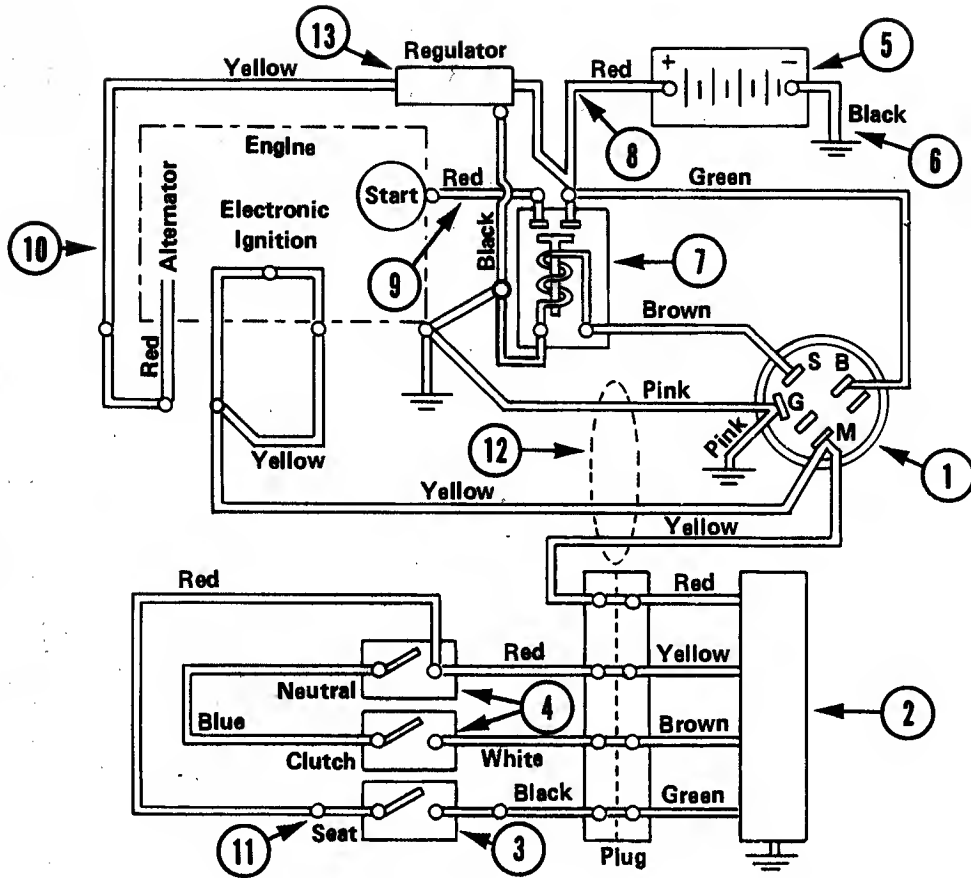
## Electrical

### Models 927037,39

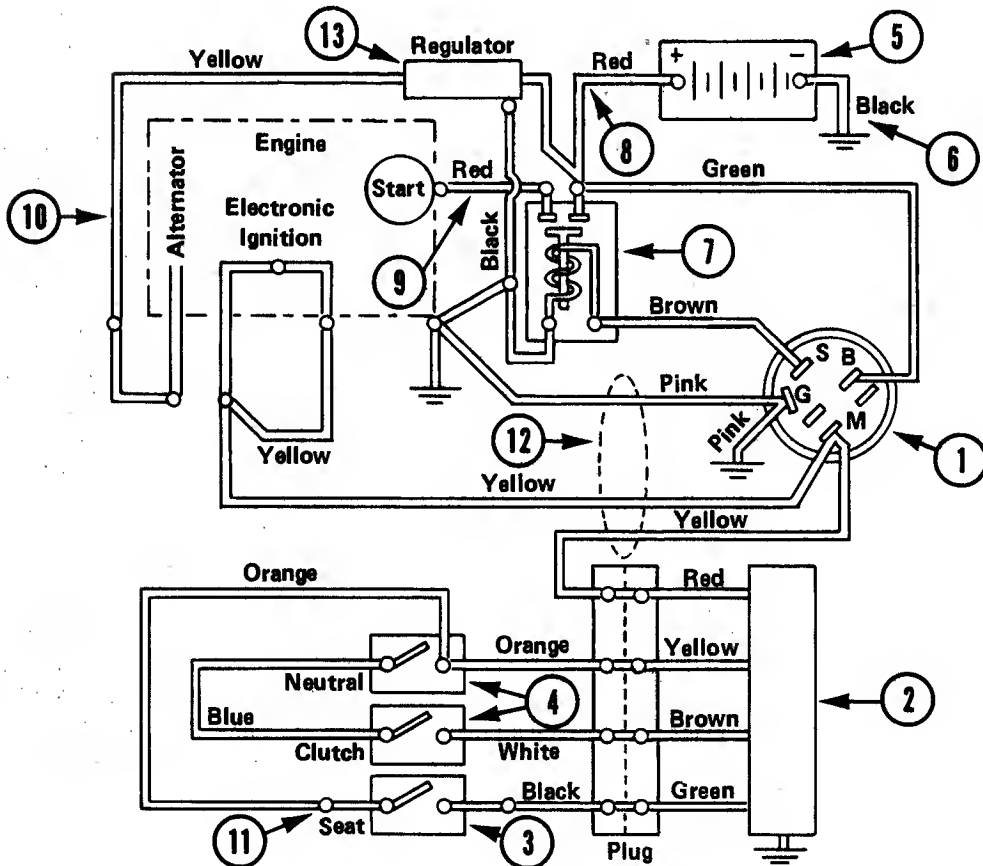
**Model 927040**

# Electrical

Models 927041,43,44



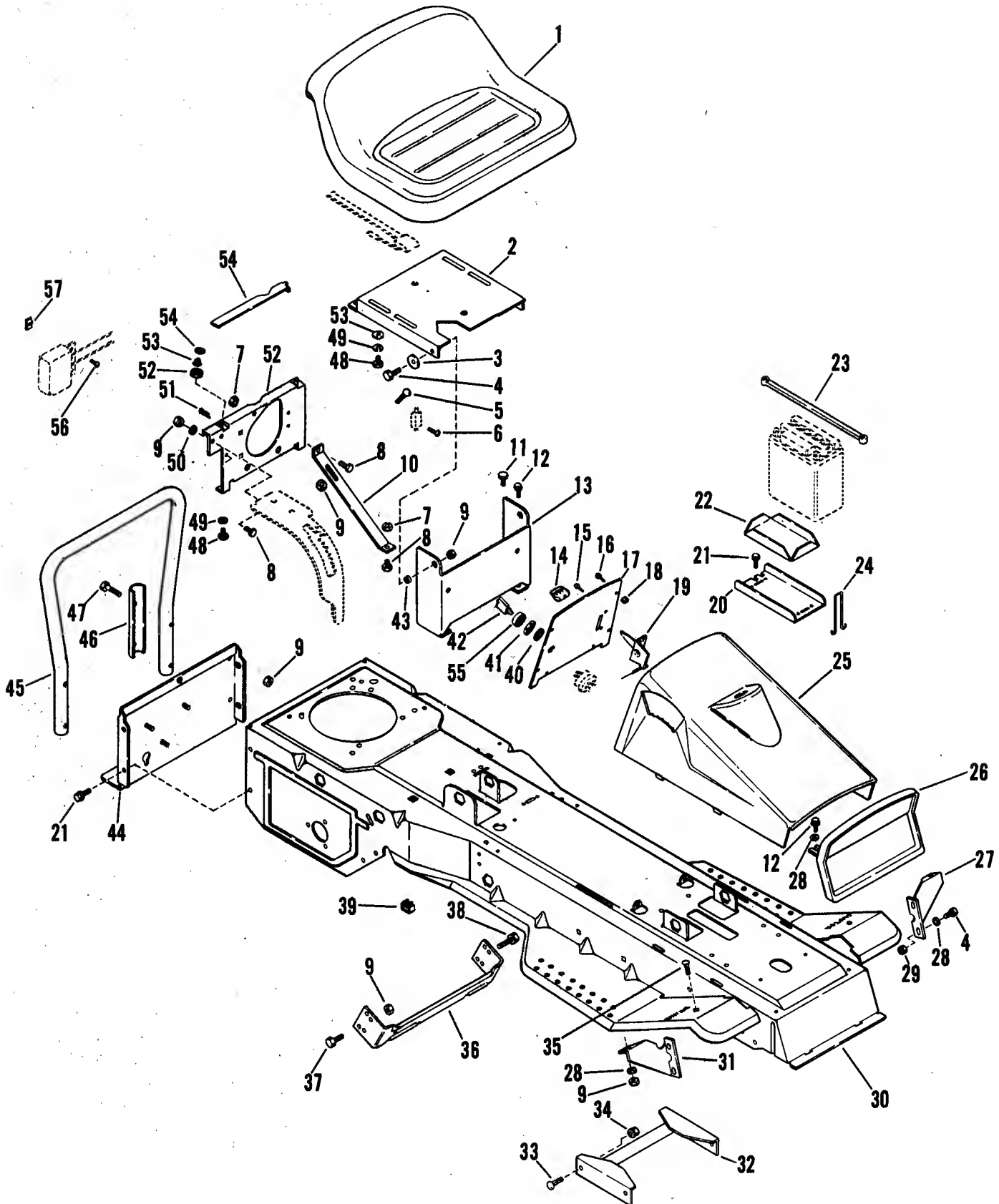
Model 927042





# Frame and Seat

Models 927025,37,39,40,41,42,43,44,45



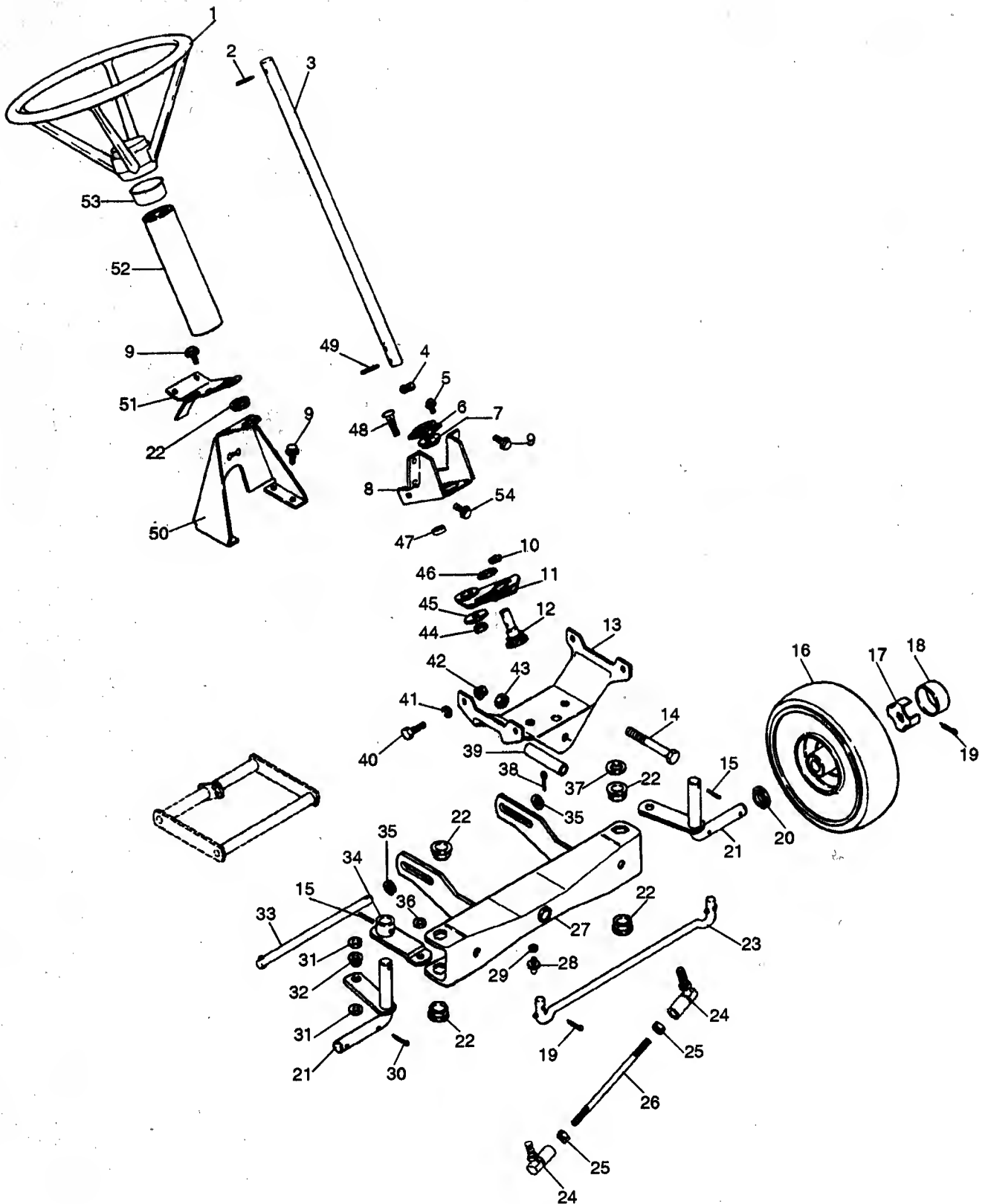
# Frame and Seat

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	527066	Seat Replacement Package	1	28	64057	Washer .312/.343 x .625 x .062	4
	35846	Seat	1	29	65090	Twin Whiz-Lock Nut 5/16-18	2
2	27435	Seat Bracket	1	30	527002	Frame	1
3	64079	Washer .339/.359 x 1.125 x .063	2	31	27187	R.H. Fender Brace (25,37,39,40,41,43,44,45)	1
4	59022	Cap Screw 5/16-18 x 3/4	4	32	27052	Frame Brace	1
5	62026	Carriage Bolt 5/16-18 x 5/8	1	33	62033	Carriage Bolt 5/16-18 x 5/8	4
6	61017	Machine Screw #10-24 x 5/8	2	34	65078	Flange Whiz-Lock Nut 5/16-18	4
7	65040	Center Lock Nut 1/4-20	2	35	62011	Carriage Bolt 5/16-18 x 3/4	2
8	59028	Cap Screw 1/4-20 x 1/2	5	36	27177	Frame Brace	1
9	65042	Lock Nut 5/16-18	15	37	59002	Cap Screw 5/16-18 x 5/8	3
10	27004	Brace	1	38	74029	Taptite 5/16-18 x 1-1/2	1
11	59039	Cap Screw 5/16-18 x 1/2	4	39	70093	Retainer Nut 1/4-20	3
12	74052	Taptite 1/4-20 x 1/2	4	40	63019	Lock Washer 5/8 I.D.	2
13	27364	Seat Pivot Bracket	1	41	65173	Ignition Switch Nut 5/8-32-2B	1
14	75019	Knob	1	42	24809	Key Set	1
15	74026	Taptite #10-24 x 3/8	2	43	10358	Spacer Bushing	2
16	74064	Tapping Screw #10-12 x 1/2	6	44	27011	Back Cover	1
17	27430	Dash Panel	1	45	27012	Stand Up Tube	1
18	75076	Plastic Grommet	6	46	27227	Service Bar Brace	2
19	69087	Throttle Control (37,39)	1	47	59045	Cap Screw 5/16-18 x 1-1/2	4
	69127	Throttle Control (25,40,41,42,43,44,45)	1	48	59135	Cap Screw 5/16-18 x 3/4 GR 5	4
20	27423	Battery Tray	1	49	63003	Lock Washer 5/16 I.D.	4
21	74014	Taptite 5/16-18 x 1/2	2	50	63018	Lock Washer 5/16 I.D.	2
22	25307	Rubber Pad	1	51	67020	Hair Pin 3/32 x 1-3/16	2
23	75075	Battery Strap	1	52	27483	Seat Leg	1
24	25152	Hook	2	53	64002	Washer .370/.390 x .875 x .083	4
25	27080	Cowl	1	54	27449	Seat Hold Down	1
26	27395	Grill	1	55	75177	Ignition Switch Cap	1
27	27186	L.H. Fender Brace (25,37,39,40,41,43,44,45)	1	56	61014	Machine Screw #10-24 x 3/8	2
	27061	Fender Brace (42)	2	57	65051	Keps Nut #10-24	2

# Steering

Models 927025,37,39,40,41,42,43,44,45



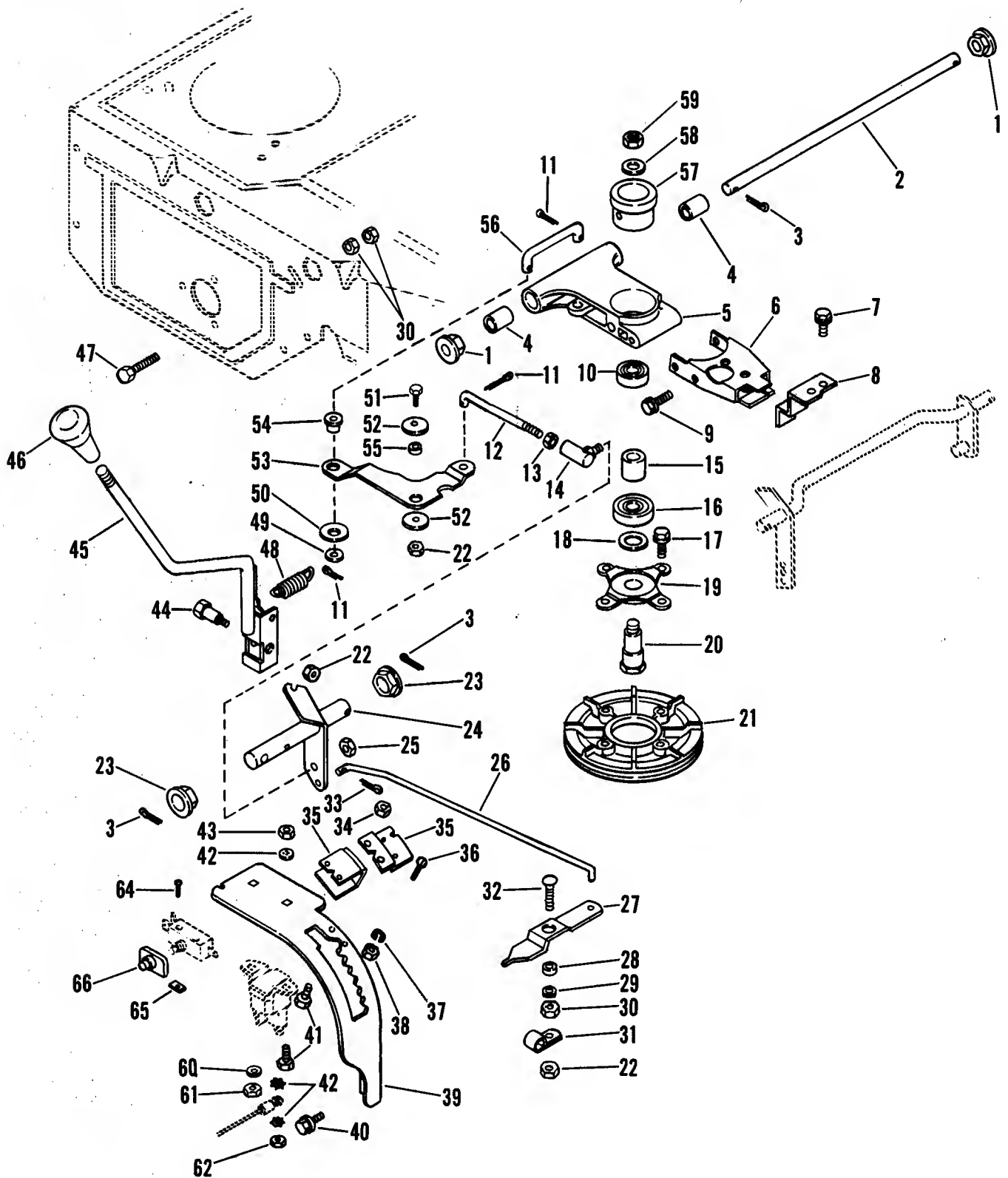
# Steering

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	27136	Steering Wheel	1	22	12128	Flange Bushing	5
2	58037	Roll Pin 1/4 x 1-3/4	1	23	27064	Tie Rod	1
3	27139	Steering Shaft	1	24	29171	Ball Joint	2
4	64181	Washer .510/.520 x .968 x .062	1	25	65005	Nut 3/8-24	2
5	74021	Tapite #10-24 x 1/4	4	26	27058	Drag Link	1
6	13100	Retaining Plate	1	27	25060	Axle	1
7	55053	Flange Bushing 5/8 x 1-5/32 x 3/8	1	28	22093	Zerk Fitting	1
8	27053	Steering Bracket	1	29	64094	Washer .260/.270 x .500 x .087	1
9	74014	Tapite 5/16-18 x 1/2	11	30	67014	Cotter Pin 1/8 x 1-1/4	3
10	65123	Top Lock Nut 3/8-24	1	31	64038	Washer .500/.510 x .875 x 24 Ga	4
11	25061	Steering Gear	1	32	55037	Flange Bushing 1/2 x 5/8 x 5/16	2
12	27054	Pinion	1	33	25086	Hanger Pin	1
13	27066	Axle Bracket	1	34	27063	Arm	1
14	59051	Cap Screw 1/2-13 x 4	1	35	64056	Washer .500/.510 x .880 x .072	2
15	58040	Groove Pin 1/4 x 1-1/4	1	36	64043	Washer .401/.421 x .812 x .065	1
16	71264	Front Turf Saver Wheel & Tire Ass'y	2	37	64048	Washer .750/.780 x 1.375 x .062	1
	71080	Turf Saver Tire 4 x 4.10/3.50	2	38	67001	Cotter Pin 3/32 x 3/4	1
	71208	Turf Mate Tire w/Steel Rim	2	39	27132	Tube Axle Pivot	1
	71207	Turf Mate Tire 4 x 4.10/3.50	2	40	70053	Rib Neck Bolt 5/16-18 x 3/4	4
	71085	Inner Tube 4 x 4.10/3.50	2	41	63021	Lock Washer 3/8 I.D.	4
	12152	Zerk Fitting	2	42	65078	Flange Whiz-Lock Nut 5/16-18	4
	71083	Steel Rim Assembly 4 x 3.50	2	43	65046	Center Lock Nut 1/2-13	1
	55058	Flange Bushing	4	44	65060	Center Lock Jam Nut 3/8-16	1
	54089	Bearing Available to replace bushing		45	64075	Washer .375/.406 x 1.500 x .125	1
	71230	Turf Mate Tire/w/Plastic Rim	2	46	64174	Washer .625/.635 x 1.250 x .062	1
	71231	Plastic Rim	2	47	25062	Spacer	1
17	12382	Spindle Cup	2	48	62013	Carriage Bolt 3/8-16 x 1"	1
18	3377	Hub Cap	2	49	56016	Roll Pin 3/16 x 1"	2
19	67004	Cotter Pin 1/8 x 1"	4	50	27074	Steering Support	1
20	25120	Spindle Washer	2	51	27076	Brace	1
21	27353	R.H. Wheel Spindle	1	52	27220	Tube	1
	27354	L.H. Wheel Spindle	1	53	75037	Plug	1
				54	74099	Tapping Screw 5/16-18 x 1/2	1

# Speed Selector

Models 927025,37,39,40,41,42,43,44,45



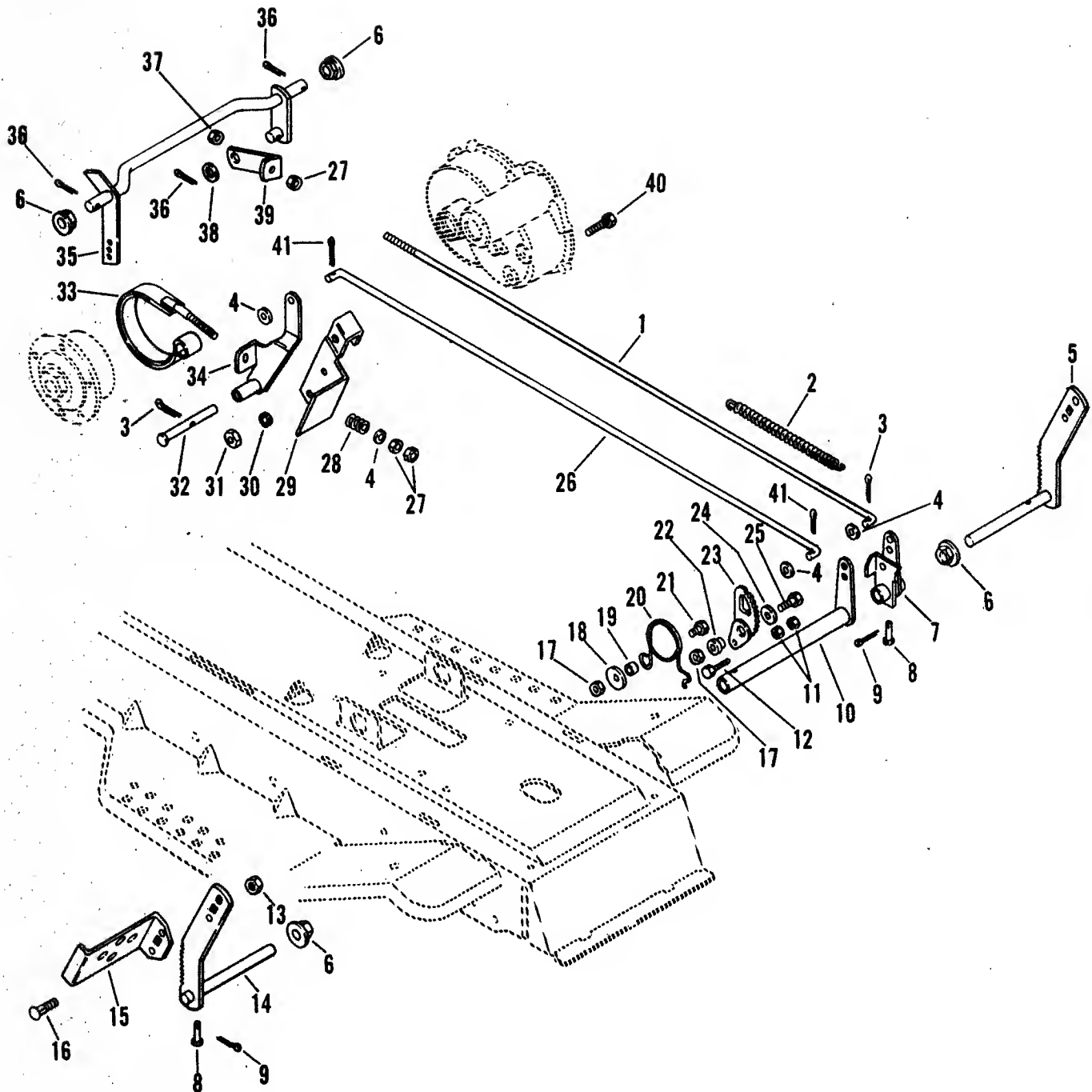
# Speed Selector

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	12129	Flange Bushing	2	35	27134	Neutral Switch Bracket	1
2	27019	Transfer Shaft	1			(25,40,41,42,43,44,45)	
3	67004	Cotter Pin 1/8 x 1"	4		27481	Neutral Switch Bracket (37,39)	1
4	55047	Sleeve Bushing 5/8 x 3/4 x 1/2	2	36	61050	Machine Screw 10-24 x 1"	1
5	527009	Drive Disc Carrier w/items 4,6,9,57	1	37	63011	Lock Washer #10 I.D.	1
6	27509	Carrier Yoke	1	38	65055	Nut #10-24	1
7	74014	Taptite 5/16-18 x 1/2	5	39	27070	Quadrant	1
8	27352	Neutral Stop	1	40	74052	Taptite 1/4-20 x 1/2	2
9	74017	Taptite 5/16-18 x 3/4	4	41	59028	Cap Screw 1/4-20 x 1/2	6
10	54039	Ball Bearing 5/8 ID x 1-3/8	1	42	63018	Lock Washer 5/16 I.D.	6
11	67001	Cotter Pin 3/32 x 3/4	3	43	65032	Nut 1/4-20	2
12	27008	Shift Rod	1	44	27129	Shoulder Bolt	1
13	65031	Nut 5/16-24	1	45	27524	Shift Lever	1
14	3060	Snap In Ball Joint	1	46	75145	Knob	1
15	55128	Sleeve Bushing 5/8 x 1 x 29/64	1	47	59215	Tap Bolt 5/16-18 x 1-1/2	1
16	54120	Radial Bearing 3/4 ID x 1-25/32	1	48	83099	Extension Spring	1
17	74019	Taptite 1/4-20 x 5/8	4	49	64078	Washer .379/.389 x .626 x 21 Ga.	1
18	64134	Washer .752/.762 x 1.250 x .031	1	50	64201	Washer .526/.546 x 1.250 x .100	1
19	27160	Drive Disc Adapter	1	51	59022	Cap Screw 5/16-18 x 3/4	1
20	27159	Spindle Bolt	1	52	64079	Washer .339/.359 x 1.125 x .063	2
21	25284	Drive Disc	1	53	27007	Bell Crank	1
	527045	Drive Plate Ass'y Includes		54	55036	Flange Bushing 3/8 x 1/2 x 5/16	1
		Items #2,5,10,11,15-21,56,58,59		55	6071	Spacer Bushing	1
22	65042	Lock Nut 5/16-18	3	56	27017	Shift Link	1
23	12128	Flange Bushing	2	57	27161	Bearing Housing	1
24	27038	Shift Arm	1	58	64181	Washer .510/.520 x .968 x .062	1
25	65043	Center Lock Nut 5/16-24	1	59	65054	Center Lock Nut 1/2-20	1
26	27039	Indicator Rod	1			Torque to 250-275" Lbs.)	
27	27040	Indicator	1	60	63026	Lock Washer #10 I.D.	1
28	10358	Spacer Bushing	1	61	65026	Nut #10-32	1
29	64057	Washer .312/.343 x .625 x .062	1	62	65100	Jam Nut 5/16-24	2
30	65015	Nut 5/16-18	3	63	75173	Cable Tie	1
31	69083	Clip	1	64	61084	Machine Screw #6-32 x 1" (37,39)	1
32	62031	Carriage Bolt 5/16-18 x 1"	1	65	65169	Keps Nut #6-32 (37,39)	2
33	67003	Cotter Pin 1/16 x 1/2	1	66	75172	Switch Boot (37,39)	1
34	65040	Center Lock Nut 1/4-20	4				

# Brake and Clutch

Models 927025,37,39,40,41,42,43,44,45



# Brake and Clutch

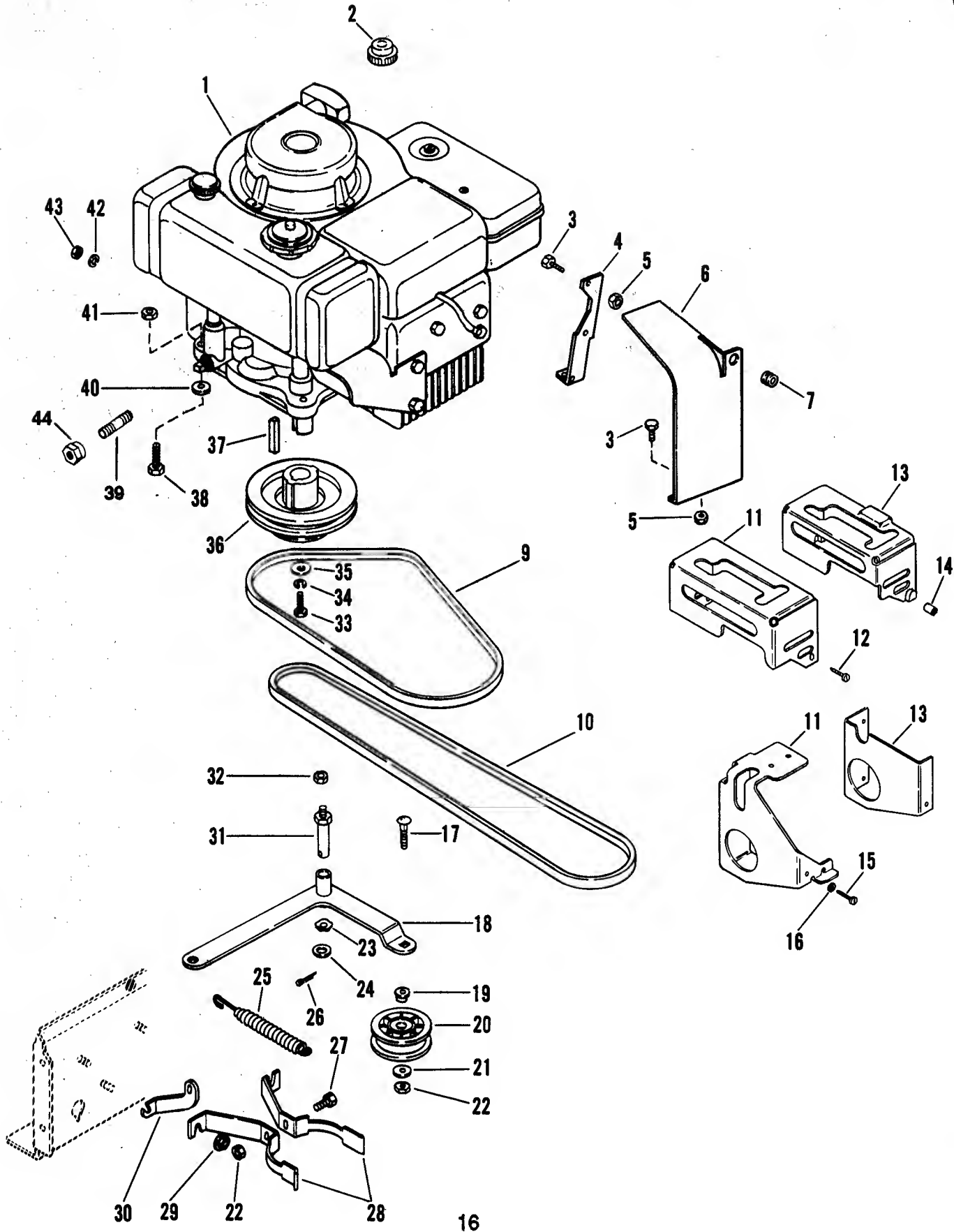
Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	27036	Clutch Rod	1	22	25195	Spacer	1
2	83252	Extension Spring 2-1/4	1	23	25194	Brake Latch	1
3	67024	Cotter Pin 1/8 x 3/4	2	24	64002	Washer .370/.390 x .875 x .083	1
4	64057	Washer .312/.343 x .625 x .062	4	25	59003	Cap Screw 5/16-18 x 1"	1
5	27032	Clutch Pedal Arm	1	26	27037	Brake Rod	1
6	25055	Flange Bushing	4	27	85015	Nut 5/16-18	3
7	27138	Clutch Arm	1	28	83090	Compression Spring 3/4	1
8	27400	Clevis Pin	2	29	27022	Brake Bracket	1
9	67003	Cotter Pin 1/16 x 1/2	2	30	63018	Lock Washer 5/18 I.D.	2
10	27033	Brake Arm	1	31	65138	Nut 5/16-18	2
11	85047	Nut #8-32	2	32	27028	Pin	1
12	81062	Machine Screw 8-32 x 1"	1	33	25033	Brake Band	1
13	85060	Center Lock Jam Nut 3/8-18	2	34	27027	Brake Lever	1
14	27034	Brake Pedal Arm	1	35	27013	Clutch Shaft	1
15	27069	Pedal	2	36	67004	Cotter Pin 1/8 x 1"	3
16	62010	Carriage Bolt 3/8-16 x 3/4	2	37	65062	Nylon Lock Nut 5/16-18	1
17	65042	Lock Nut 5/16-18	2	38	84104	Washer .515/.535 x .810 x .033	1
18	64079	Washer .339/.359 x 1.125 x .063	1	39	27035	Clutch Bracket	1
19	10358	Spacer Bushing	1	40	70053	Rib Neck Bolt 5/16-18 x 3/4	2
20	83179	Torsion Spring	1	41	87001	Cotter Pin 3/32 x 3/4	8
21	59002	Cap Screw 5/16-18 x 5/8	1				



# Engine and Belts

Models 927025,37,39,40,41,42,43,44,45

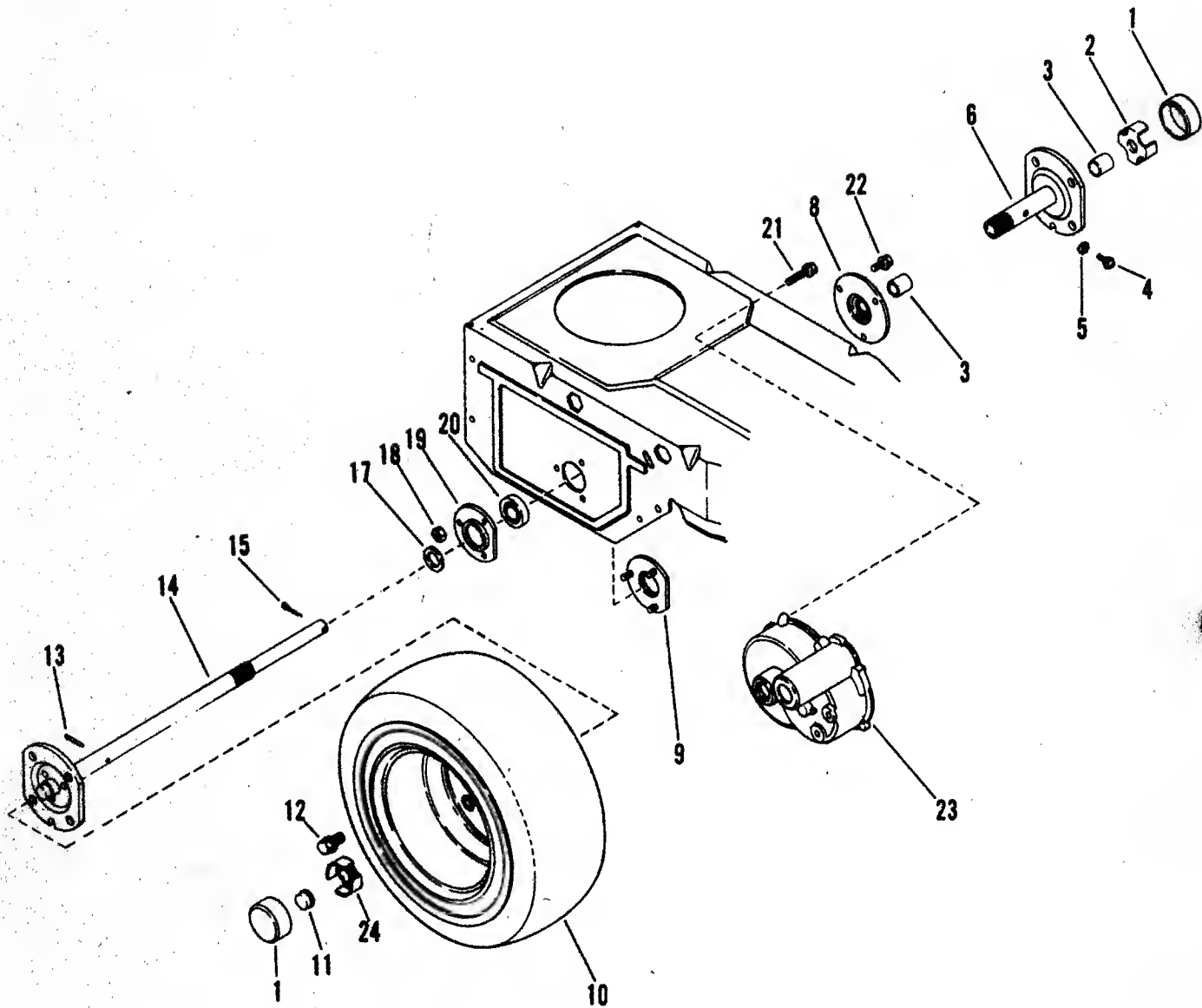


# Engine and Belts

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
		Order Engine and Parts from Engine Manufacturers Dealer		16	64068	Washer .263/.273 x .562 x .046	6
1	82313 (A)	8 H.P. B&S Engine (25,45) No. 195707-0114-01	1	17	62048	Carriage Bolt 5/16-18 x 1-1/4	1
	82283	8 H.P. Bal. Tecumseh Engine (37,39) No. TVXL195-150226	1	18	27006	Idler Arm	1
	82261	9 H.P. Kawasaki Engine (42) No. FC290V-AS06	1	19	55144	Flange Bushing .34 x .47 x .48	1
	82260	12 H.P. Kawasaki Engine (40) No. FB480-AS19	1	20	73147	Idler .472 x 2.559	1
	82306 (B)	12.5 H.P. B&S IC Engine (41,43,44) No. 286707-0412-01	1	21	64057	Washer .312/.343 x .625 x .062	1
	82075 (C)	11 H.P. B&S Engine (44) No. 258707-0102-01	1	22	65042	Lock Nut 5/16-18	2
2	75176	Tecumseh Engine Gas Cap (37,39)	1	23	3254	Wave Washer	1
3	59028	Cap Screw 1/4-20 x 1/2	3	24	64038	Washer .500/.510 x .875 x 24 Ga.	1
4	27141	Brace (37,39)	1	25	83192	Extension Spring 5.65	1
5	65040	Center Lock Nut 1/4-20	3	26	67001	Cotter Pin 3/32 x 3/4	1
6	27005	Shield (37,39)	1	27	59022	Cap Screw 5/16-18 x 3/4	1
7	75026	Grommet (37,39)	1	28	25044	Belt Finger	2
9	72112	V-Belt 3L-RMA 35-1/2 x 27/64	1	29	65078	Flange Whiz-Lock Nut 5/16-18	3
10	72169	Mower Belt 64.91 x .53 (25,37,39,43,44,45)	1	30	25092	Belt Finger Brace	1
	72155	V-Belt 4L-RMA 64-3/4 x 17/32 (41)	1	31	27140	Should Stud	1
	72162	V-Belt (42)	1	32	65039	Lock Nut 3/8-16	1
	72163	V-Belt (40)	1	33	59103	Cap Screw 7/16-20 x 1-1/4 Gr. 5 (25,41,43,44,45)	1
11	27444	Heat Shield (42)	1		59017	Cap Screw 3/8-24 x 1-1/4 (37,39)	1
	27445	Heat Shield (40)	1		59263	Cap Screw M10 x 1.5 x 28 (40,42)	1
12	74024	Tapping Screw #10-12 x 1-1/4	3	34	63004	Lock Washer 3/8 I.D.	1
13	27443	Heat Deflector (42)	1		63005	Lock Washer 7/16 I.D.	1
	27446	Heat Deflector (40)	1	35	64083	Washer .484/.515 x 1.140 x .25	1
14	27450	Spacer (42)	3	36	27010	Engine Pulley	1
15	74001	Tapping Screw #10-12 x 1/2	6	37	66021	Straight Key 1/4 x 2" x 1/4	1
(A)	927025 S/N 042667>			38	59140	Cap Screw 5/16-18 x 1-1/2 Gr 5 (25,37,39,41,43,44,45)	4
(B)	927041 S/N 002201> 927044 S/N <000425				59264	Cap Screw M8 x 1.25 x 25 (40,42)	4
(C)	927044 S/N 000426>			39	27496	Nipple (25,41,43,44,45)	1
				40	64090	Washer .312/.343 x .875 x .062	4
				41	65124	Top Lock Nut 5/16-18 Gr. C	4
				42	63036	Lock Washer 5/16 I.D.	1
				43	65152	Nut M8-1.25	1
				44	35636	Pipe Cap (25,41,43,44,45)	1

## Rear Axle

**Models 927025,37,39,40,41,42,43,44,45**

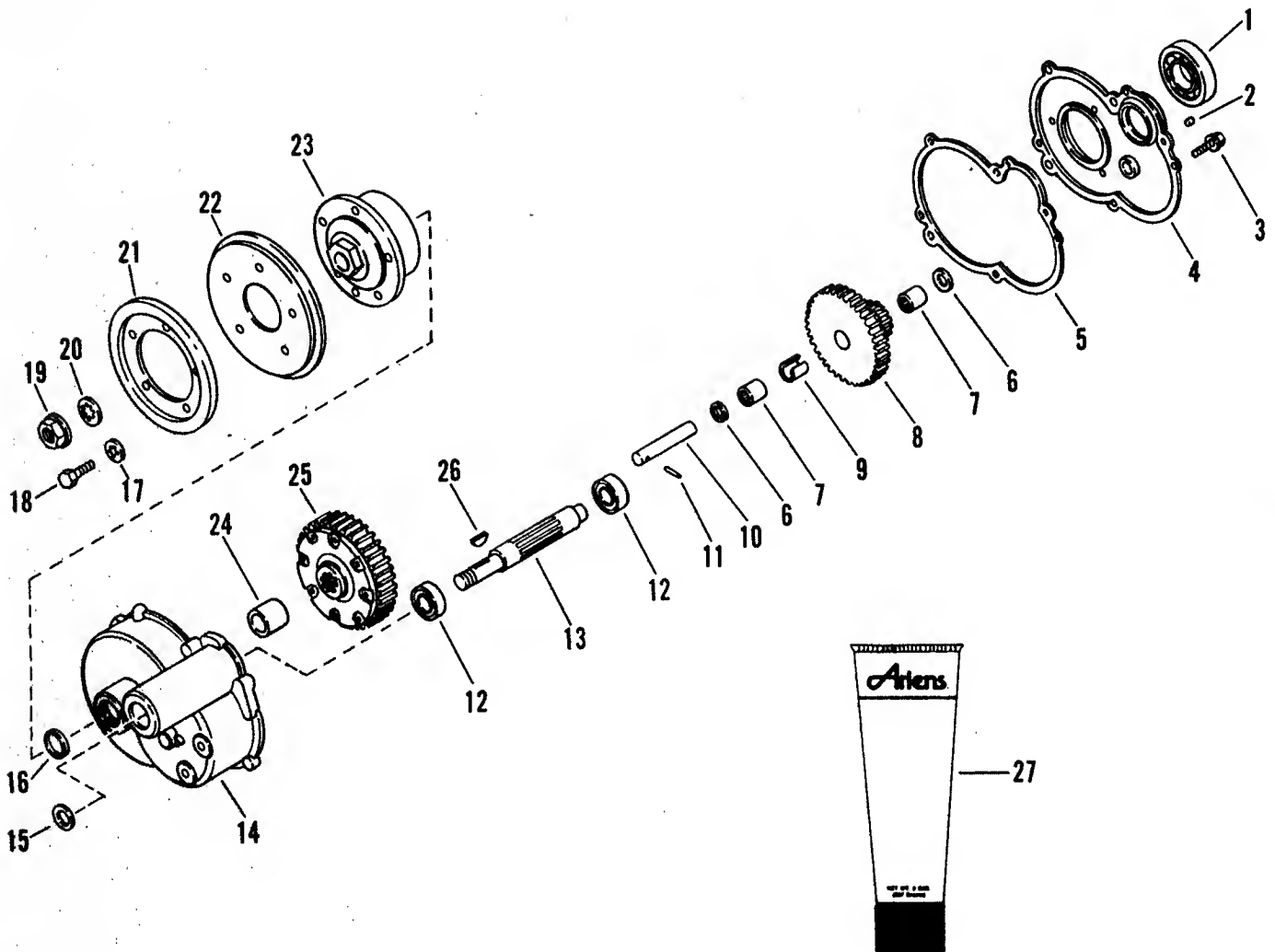
# Rear Axle

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	3377	Hub Cap	2	11	10366	Push Nut	1
2	35169	Spindle Cup	1	12	74063	Taptite 1/2-20 x 5/8	8
3	55119	Sleeve Bushing 11/16 x 13/16 x 1"	2	13	58003	Roll Pin 3/16 x 1-1/4	1
4	22093	Zerk Fitting	1	14	27181	R.H. Axle	1
5	63025	Lock Washer 1/4 I.D.	1	15	67004	Cotter Pin 1/8 x 1"	1
6	527046	L.H. Axle	1	17	64036	Washer .875/.885 x 1.380 x .062	1
8	56071	Seal 1-1/8 I.D.	1	18	65056	Flange Whiz-Lock Nut 1/4-20	3
9	3017	Bearing Flange	1	19	10142	Bearing Flange	1
10	71152	Turf Saver Wheel & Tire	2	20	54093	Radial Bearing 7/8 ID x 1-3/4	1
	71021	Turf Saver Tire 16 - 8 x 6.50	2	21	74029	Taptite 5/16-18 x 1-1/2	2
	71210	Turf Mate Wheel & Tire	2	22	74019	Taptite 1/4-20 x 5/8	3
	71209	Turf Mate Tire 16 - 8 x 6.50	2	23	527007	Gear Case - Complete	1
	71077	Rim 8 x 6.50	2	24	12382	Spindle Cup	1

# Gear Case

Models 927025,37,39,40,41,42,43,44,45



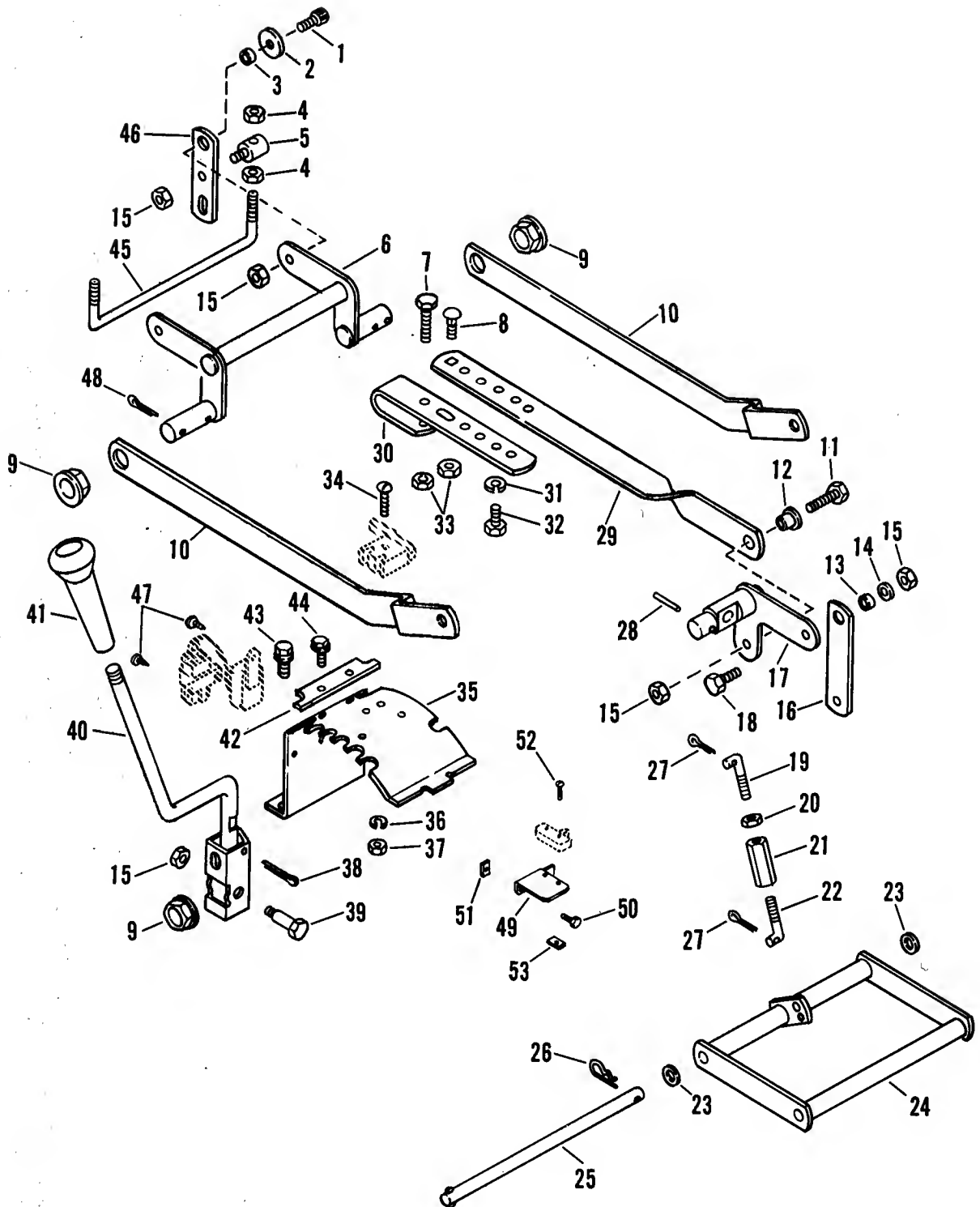
# Gear Case

Models 927025,37,39,40,41,42,43,44,45

ITEM NO	PART NO	DESCRIPTION	QTY	ITEM NO	PART NO	DESCRIPTION	QTY
1	54091	Ball Bearing 1-1/8 I.D. X 2-1/2	1	15	64089	Washer .625/.632 X .990 X .032	1
2	2009	Breather	1	16	56051	Seal 7/8 ID	1
3	74066	Tapite #10-24 X 1"	4	17	63018	Lock Washer 5/16 I.D.	5
4	527005	Cover w/5/8 I.D. Bearing & Breather	1	18	59039	Cap Screw 5/16-18 X 1/2	5
5	27371	Gasket	1	19	65077	Nylon Lock Nut 5/8-18	1
6	64038	Washer .500/.510 X .875 X 24Ga.	2	20	63019	Lock Washer 5/8 I.D.	1
7	54090	Needle Bearing 1/2 I.D. X 11/16	2	21	25206	Guard	1
8	525027	Pinion & Gear w/Bearing	1	22	3003	Friction Wheel	1
9	27370	Spacer	1	23	25034	Friction Wheel Hub	1
10	27023	Idler Shaft	1	24	55118	Sleeve Bushing 7/8 X 1-1/8 X 1-3/64	1
11	58034	Roll Pin 1/8 X 3/4	1	25	527042	Differential Assembly	2
12	54039	Ball Bearing 5/8 I.D. X 1-3/8	2	26	66001	Woodruff Key 3/16 X 7/8 X 3/8	1
13	25234	Pinion Shaft	1	27	150	8 Ounces Grease	1
14	527006	Gear Case w/Bushing, Bearing & Seal	1				

# Mower Height Linkage

Models 927025,37,39,40,41,42,43,44,45



# Mower Height Linkage

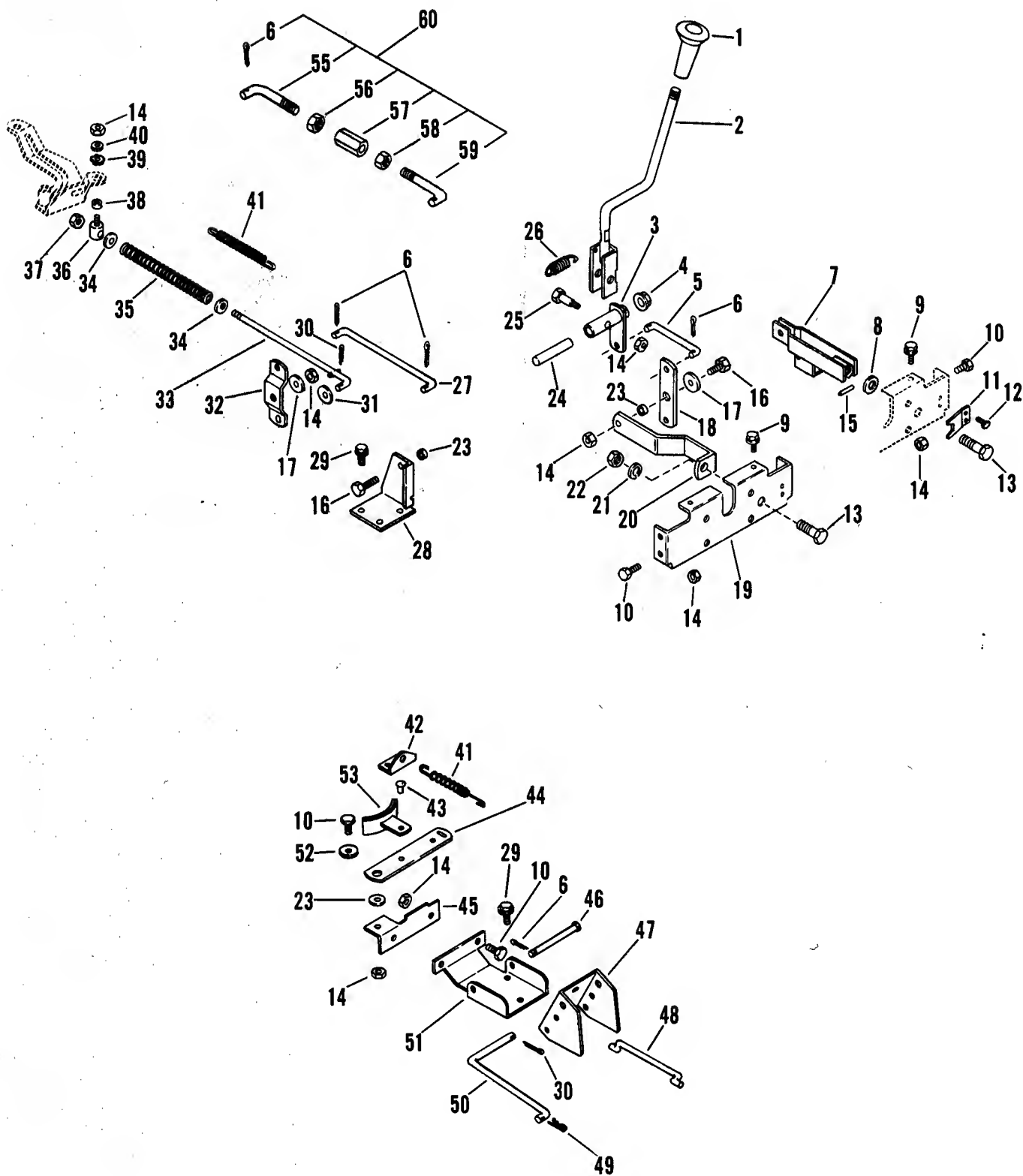
Models 927025,37,39,40,41,42,43,44,45

ITEM NO	PART NO	DESCRIPTION	QTY	ITEM NO	PART NO	DESCRIPTION	QTY
1	59209	Cap Screw 5/16-18 X 3/4	2	28	58003	Roll Pin 3/16 X 1-1/4	1
2	64079	Washer .339/.359 X 1.125 X .063	2	29	27222	Lift Strap	1
3	6071	Spacer Bushing	2	30	27223	Adjustment Strap	1
4	65060	Center Lock Jam Nut 3/8-16	4	31	63004	Lock Washer 3/8 I.D.	1
5	27206	Rod Pivot	2	32	59023	Cap Screw 3/8-16 X 3/4	1
6	27176	Rear Mower Hanger	1	33	65039	Lock Nut 3/8-16	2
7	59006	Cap Screw 3/8-16 X 1-1/2	1	34	61050	Machine Screw #10-24 X 1"	1
8	62010	Carriage Bolt 3/8-16 X 3/4	1	35	27488	Quadrant	1
9	12128	Flange Bushing	3	36	63011	Lock Washer #10 I.D.	1
10	27194	Positioning Arm	2	37	65055	Nut #10-24	1
11	59089	Cap Screw 5/16-18 X 1-1/4	1	38	67005	Cotter Pin 5/32 X 1-1/2	1
12	25195	Spacer	1	39	27129	Shoulder Bolt	1
13	10358	Spacer Bushing	2	40	27388	Mower Height Lever	1
14	64057	Washer .312/.343 X .625 X .062	1	41	75145	Knob	1
15	65042	Lock Nut 5/16-18	7	42	27198	Stop	1
16	27051	Strap	1	43	74014	Taptite 5/16-18 X 1/2	2
17	27156	Mower Lift Arm	1	44	74015	Taptite 1/4-20 X 3/8	2
18	59022	Cap Screw 5/16-18 X 3/4	1	45	27290	Rear Lift Rod	1
19	27289	Front Lift Link	1	46	27288	Rear Lift Link	2
20	65148	Lock Nut 3/8-16	1	47	74085	Tapping Screw #14-4 X 1/2	3
21	65155	Coupling Nut 3/8-16	1		74001	Tapping Screw #10-12 X 1/2	3
22	27378	Front Lift Link	1	48	67002	Cotter Pin 3/32 X 1"	4
23	64180	Washer .515/.547 X .827 X .062	4	49	27485	Clutch Switch Mounting Bracket (37,39	1
24	27188	Front Lift Arm (25,37,39,42)	1	50	59236	Cap Screw #10-24 X 1/2 SKH	2
	27197	Front Lift Arm (40,41)	1	51	65051	Keps Nut #10-24	2
25	25086	Hanger Pin	1	52	61084	Machine Screw #6-32 X 1"	2
26	67010	Hair Pin 3/32 X 1-27/64	2	53	65169	Keps Nut #6-32	2
27	67001	Cotter Pin 3/32 X 3/4	2				



# Mower Engagement Linkage

Models 927025,37,39,40,41,42,43,44,45



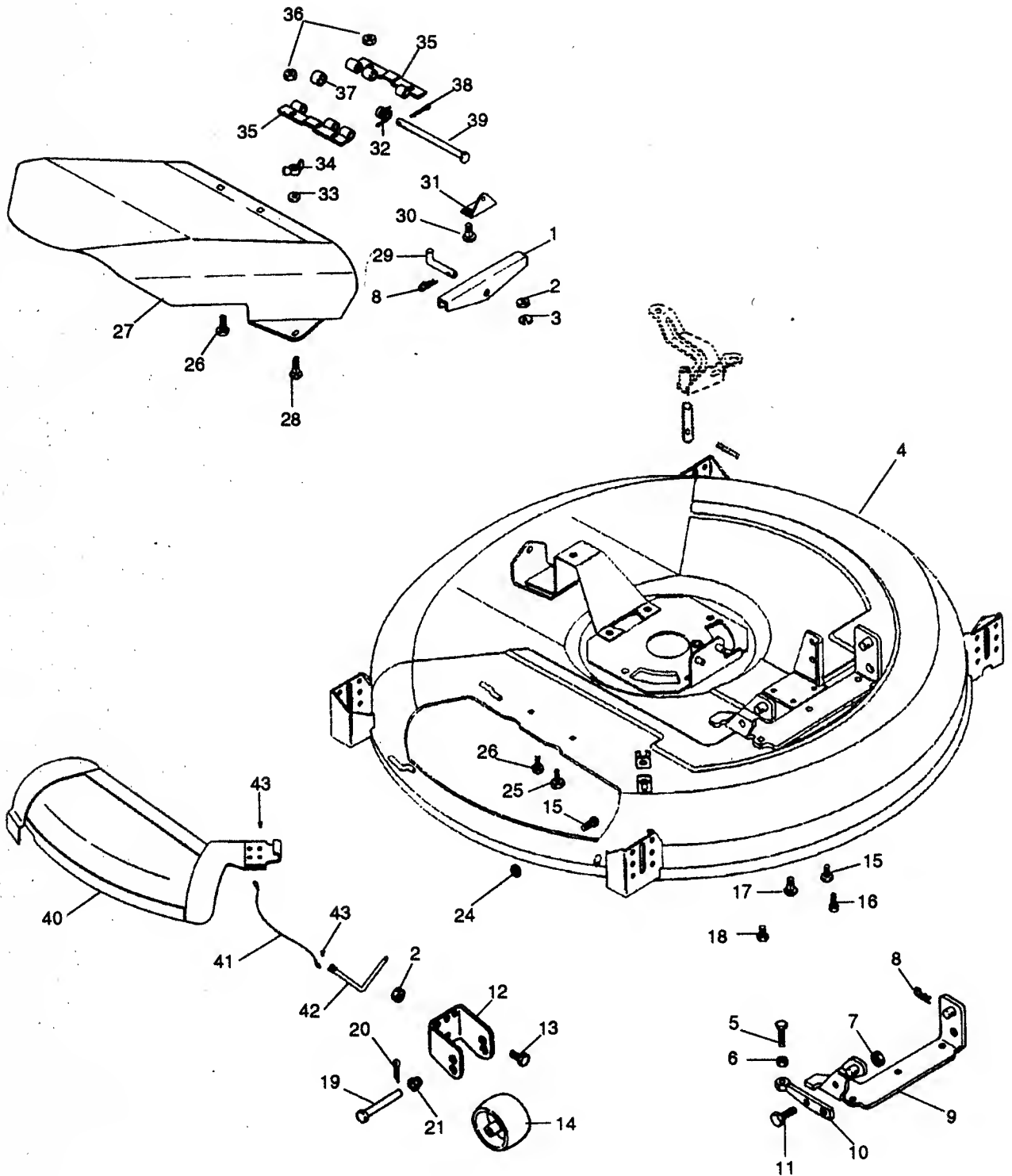
# Mower Engagement Linkage

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	75145	Knob	1	31	64123	Washer .339/.359 x .687 x .065	1
2	27389	Mower Clutch Lever	1	32	27210	Arm (40,41)	1
3	27044	Clutch Arm	1	33	27271	Clutch Rod (40,41)	1
4	12128	Flange Bushing	1	34	64002	Washer .370/.390 x .875 x .083	2
5	27068	Link	1	35	83191	Compression Spring 6-1/2 (40,41)	1
6	67001	Cotter Pin 3/32 x 3/4	3	36	27206	Rod Pivot (40,41)	1
7	27163	Adjustment Yoke (25,37,39,42,43,44,45)	1	37	65039	Lock Nut 3/8-16	1
8	64058	Washer .500/505 x 1.000 x .062	1	38	6071	Spacer Bushing	1
9	74052	Taptite 1/4-20 x 1/2	2	39	3254	Wave Washer (40,41)	1
10	59002	Cap Screw 5/16-18 x 5/8	7	40	64057	Washer .312/.343 x .625 x .062	1
11	25072	Lock Spring (25,37,39,42,43,44,45)	1	41	83010	Extension Spring 5-5/16	1
12	74021	Taptite #10-24 x 1/4	2	42	25094	Brake Clip (25,37,43)	1
13	25074	Cap Screw (25,37,39,42,43,44,45)	1	43	68016	Rivet (25,37,39,42,43,44)	1
	59042	Cap Screw 1/2-13 x 1-1/4 (40,41)	1	44	27089	Brake Lever (25,37,39,42,43,44)	1
14	65042	Lock Nut 5/16-18	11	45	27088	Brake Bracket (25,37,39,42,43,44)	1
15	58016	Roll Pin 3/16 x 1"	1	46	27093	Pin (25,37,39,42,43,44)	1
16	59034	Cap Screw 5/16-18 x 7/8	2	47	27092	Engaging Arm (25,37,39,42,43,44)	1
17	64079	Washer .339/.359 x 1.125 x .063	2	48	27091	Brake Link (25,37,39,42,43,44,45)	1
18	27057	Clutch Link (25,37,39,42,43,44,45)	1		527065	Brake Link Ass'y (25,37,39,42,43,44,45)	1
	27196	Clutch Link (40,41)	1	49	67010	Hair Pin 3/32 x 1-27/64	1
19	27097	Mower Adjustment Bracket	1	50	27094	Engagement Link (25,37,39,42,43,44)	1
20	27195	Front Anchor (40,41)	1	51	27055	Pivot Bracket (25,37,43)	1
21	63006	Lock Washer 1/2 I.D.	1	52	64082	Washer .323/.333 x 1" .094	1
22	65021	Nut 1/2-13	1	53	12063	Blade Brake (25,37,39,42,43,44)	1
23	10358	Spacer Bushing (2 on 41)	1	54	74015	Taptite 1/4-20 x 3/8	1
24	27157	Shaft	1	55	27511	R.H. Clutch Rod (40,41)	1
25	27129	Shoulder Bolt	1	56	65018	Nut 3/8-16	1
26	83099	Extension Spring	1	57	65155	Coupling Nut 3/8-16 (40,41)	1
27	27212	Clutch Rod (40,41)	1	58	65171	L.H. Nut (40,41)	1
28	27204	Deck Pivot Bracket	1	59	27512	L.H. Clutch Rod (40,41)	1
29	74014	Taptite 5/16-18 x 1/2	3	60	527067	Clutch Rod Service Ass'y (40,41)	1
30	67024	Cotter Pin 1/8 x 3/4	1				

# Mower Pan

Models 927025,37,39,40,41,42,43,44,45



# Mower Pan

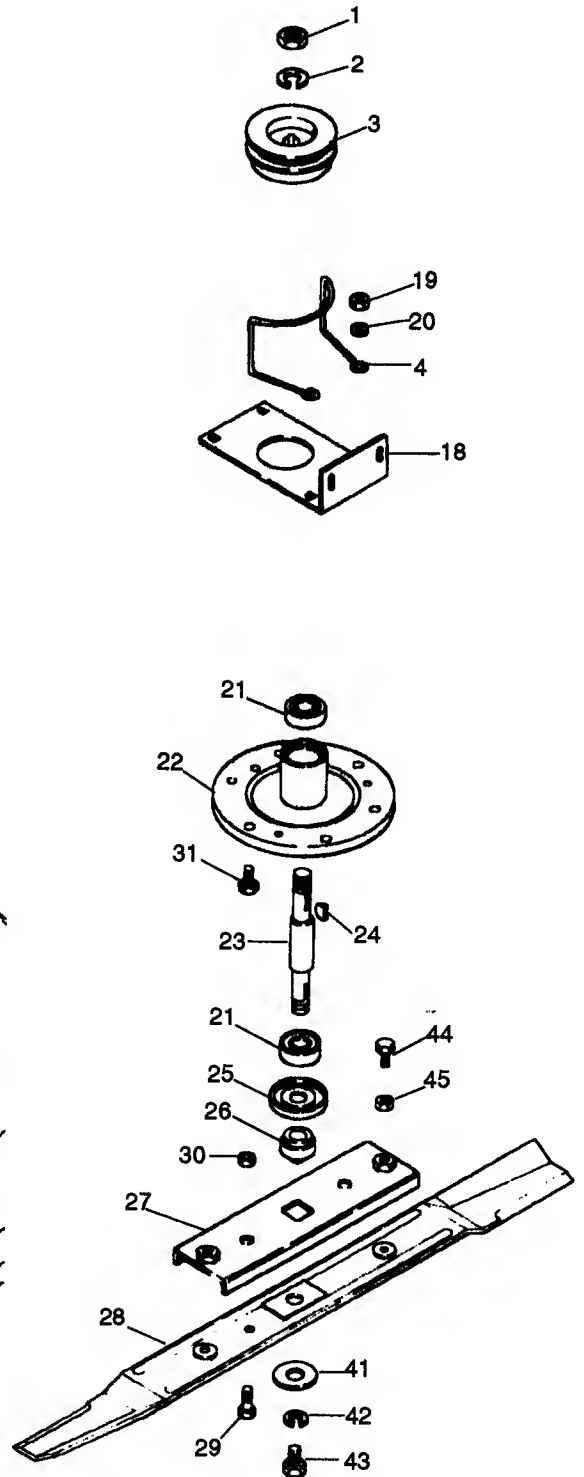
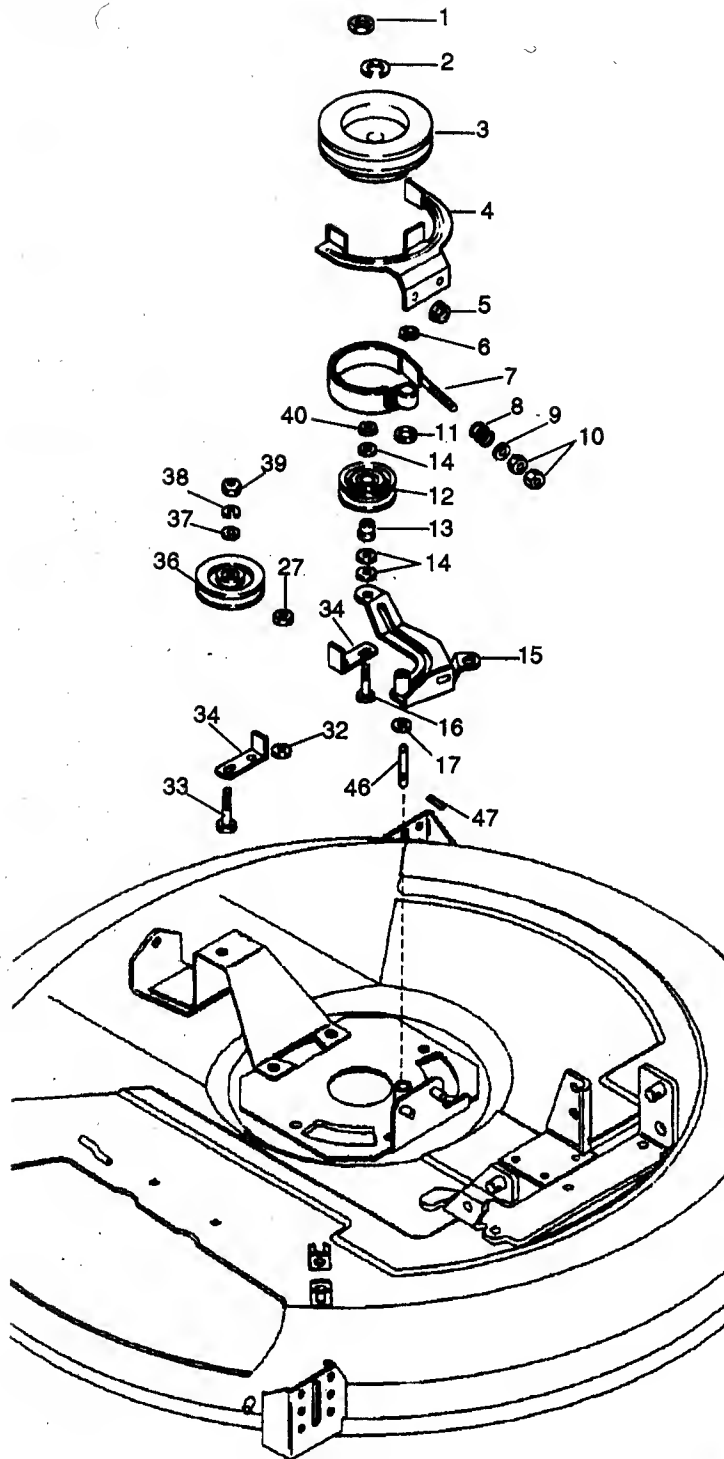
Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	27083	Swivel Bracket	1	19	27475	Clevis Pin (39,40,41,42,44,45)	4
2	65078	Nut-Flg. Whiz-lock 5/16-18	4	20	67016	Cotter Pin 5/32 x 1"	4
3	63003	Lock Washer 5/16 I.D.	8	21	55036	Flange Bushing 3/8 x 1/2 x 5/16	8
4	527068	28" Mower Pan w/Deflector, and Decals (39,42,44,45)	1	24	65149	Push Nut 5/16	2
	527062	28" Mower Pan Complete (39,42,44,45)	1	25	62011	Carriage Bolt 5/16-18 3/4	3
	527022	30" Mower Pan w/Deflector and Decals (25,37,43)	1	26	62017	Carriage Bolt 1/4-20 x 5/8	4
	527034	30" Mower Pan Complete (25,37,43)	1	27	25204	30" Deflector (25,37,43)	1
	527069	32" Mower Pan w/Deflector and Decals (40,41)	1		527070	28" Deflector w/Decals (39,42,44,45)	1
	527063	32" Mower Pan Complete (40,41)	1		537082	32" Deflector w/Decals (40,41)	1
5	59133	Cap Screw 3/8-16 x 1-1/4 Gr 5	1	28	62037	Carriage Bolt 1/4-20 x 1"	1
6	65001	Jam Nut 3/8-16	1	29	25100	Pin	1
7	65039	Lock Nut 3/8-16	1	30	74014	Taptite 5/16-18 x 1/2	4
8	67010	Hair Pin 3/32 x 1-27/64	1	31	25097	Rear Mounting Bracket (25,37,43)	2
9	27368	30" Pan Front Bracket (25,37,43)	1	32	83072	Torsion Spring (25,37,43)	1
10	27366	Adjusting Arm	1		83185	Torsion Spring (39,42)	1
11	59048	Cap Screw 3/8-16 x 7/8	1		83145	Torsion Spring (40,41)	1
12	27476	Roller Clevis (39,40,41,42,44,45)	4	33	64090	Washer .312/.343 x .875 x .062	1
13	62033	Carriage Bolt 5/15-18 x 5/8	4	34	65113	Wing Nut 5/16-18	1
14	27454	Roller (39,40,41,42)	4	35	27095	Hinge Plate	2
15	62033	Carriage Bolt 5/16-18 x 5/8	3	36	65040	Center Lock Nut 1/4-20	4
16	62012	Carriage Bolt 1/4-20 x 3/4	2	37	22029	Bushing (25,37,43)	1
17	74016	Taptite 3/8-16 x 1/2	3	38	67001	Cotter Pin 3/32 x 3/4	1
18	62015	Carriage Bolt 5/16-18 x 1"	1	39	25205	Clevis Pin	1
				40	27531 (A)	Cover (44)	1
				41	27464 (A)	Lanyard (44)	1
				42	27463 (A)	Pull Pin (44)	1
				43	68072 (A)	Rivet (44)	2

(A) 927044 S/N 000426>

# Mower Spindle

Models 927025,37,39,40,41,42,43,44,45



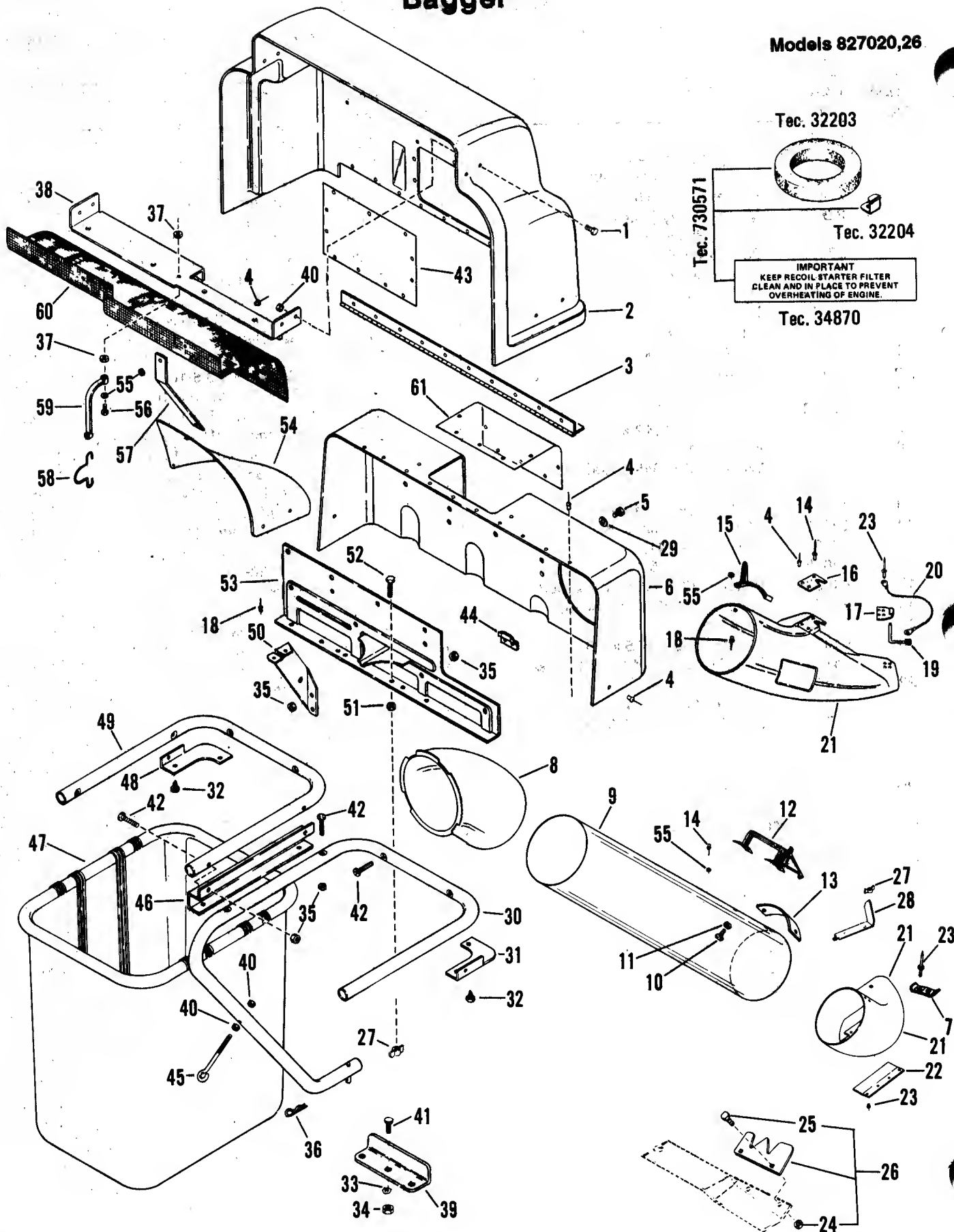
# Mower Spindle

Models 927025,37,39,40,41,42,43,44,45

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY'
1	65016	Nut 3/4-16	1	23	35267	Spindle Shaft (25,37,43)	1
2	63008	Lock Washer 3/4 I.D.	1		27468	Spindle (39,40,41,42,44,45)	1
3	27190	Mower Pulley (25,37,43)	1	24	66003	Woodruff Key 3/16 x 3/4 x 5/16	2
	27472	Mower Pulley (40)	1	25	3419	Bearing Slinger	1
	27502	Mower Pulley (39,44)	1	26	3169	Retainer Hub (25,37,43)	1
	27478	Mower Pulley (41)	1		27469	Hub (39,40,41,42,44,45)	1
	27490	28" Mower Pulley (42)	1	27	3170	Blade Tray (25,37,43)	1
4	27492	Mower Belt Finger (42)	1		27471	Blade Tray (39,40,41,42,44,45)	1
	12061	Belt Finger (25,37,39,43,44,45)	1	28	27493 (B)	28" Blade (39,42,44,45)	1
	27211	Belt Finger (41)	1		27287	30" Blade (25,37,43)	1
	27447	Belt Finger (40)	1		27470	32" Blade (40,41)	1
5	65078	Flange Whiz-Lock Nut 5/16-18	2		27533 (A)	Mulching Blade 28" (44)	1
6	10199	Fastener (40,41)	1	29	59145	Cap Screw 3/8-16 x 1" GR 5	2
7	27403	Brake Band (40,41)	1	30	65122	Top Lock Nut 3/8-16	2
8	83120	Compression Spring 3/4 (40,41)	1	31	59004	Cap Screw 3/8-16 x 1	6
9	64123	Washer .339/.359 x .687 x .065	1	32	64043	Washer .401/.421 x .812 x .065	2
10	65015	Nut 5/16-18	2		64130	Washer .401/.421 x 1" .188	2
11	64212	Washer .635/.645 x 1.005 x .062	1	33	59027	Cap Screw 3/8-16 x 1-3/4	1
12	12132	Idler (40,41)	1	34	27207	Belt Finger (40,41)	2
13	12131	Bearing Spacer (40,41)	1	36	73109	Idler 3/8 x 3-1/16 (40,41)	1
14	64002	Washer .370/.390 x .875 x .083	3	37	64145	Washer .380/.390 x .750 x .125	1
15	27404	Idler Arm (40,41)	1	38	63021	Lock Washer 3/8 I.D.	1
16	59045	Cap Screw 5/16-18 x 1-1/2	1	39	65018	Nut 3/8-16	1
17	64093	Washer .380/.385 x .812 x .062	1	40	65042	Lock Nut 5/16-18	1
18	25276	Plate (25,37,39,42,43,44,45)	1	41	64083	Washer .484/.515 x 1.140 x .25	1
19	65039	Lock Nut 3/8-16	6	42	63005	Lock Washer 7/16 I.D.	1
20	64073	Washer .406 x .865 x .094	2	43	59277	Cap Screw 7/16-20 x 1-1/4	1
21	54120	Radial Bearing 3/4 I.D. x 1-25/32	2	44	59229	Cap Screw 3/8-24 x 1-1/4	2
22	27467	Spindle Housing	1	45	65188	Jam Nut 3/8-24	2
		(39,40,41,42,44,45)		46	27529 (C)	Pin (41)	1
	3172	Spindle Housing (25,37,43)	1	47	58048 (C)	Roll Pin (41)	1
(A)	927044 S/N 000426>						
(B)	927044 S/N <000425						
(C)	927044 S/N 003050>						

# Bagger

Models 827020,26



# Bagger

Models 827020,26

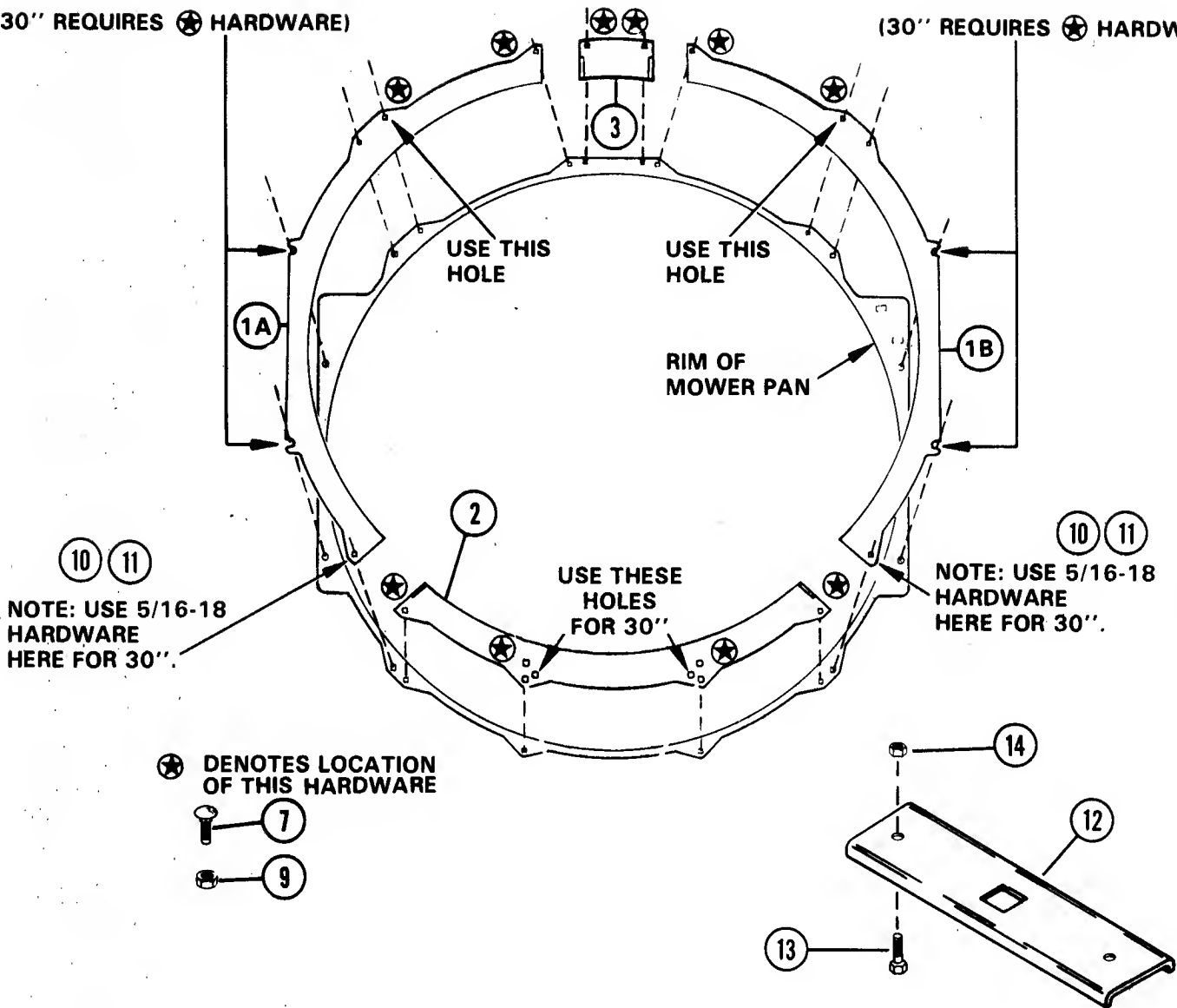
ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
1	59028	Cap Screw 1/4-20 x 1/2	4	31	27250	R.H. Corner Bracket	1
2	527056	hinged Cover	1	32	74014	Tapite 5/16-18 x 1/2	4
3	27253	Hinge	1	33	63006	Lock Washer 1/2 ID	1
4	68025	Pop Rivet 3/16 x .402	51	34	65021	Nut 1/2-13	1
5	61042	Machine Screw 5/16-18 x 3/4	6	35	65042	Two Way Lock Nut 5/18-18	16
6	527057	Stationary Cover	1	36	67010	Hair Pin 3/32 x 1-27/64	1
7	27506	Retainer Clip (20)	1	37	65041	Torque Lock Nut #10-24	2
8	27456	Cover Elbow	1	38	27306	Cover Bracket	1
9	27503	Tube (20)	1	39	27266	Bracket	1
	527064	Tube w/Plate (26)	1	40	65040	Center Lock Nut 1/4-20	8
10	74033	Tapping Screw #10-16 x 3/4	2	41	59024	Cap Screw 1/2-13 x 1"	1
11	64065	Washer .263/.273 x .562 x .046	2	42	61052	Machine Screw 5/16-18 x 1-1/2	10
12	27466	Tube Handle	1	43	27427	Stationary Cover Window	1
13	27521	Plate	1	44	27457	Clip	4
14	68039	Pop Rivet 3/16 x .277	2	45	24327	Eye Bolt	1
15	27462	Tube Retainer	1	46	27247	Tube Bracket	1
16	27508	Boot Support	1	47	27244	Grass Bagger Basket	2
17	27461	Boot Bracket	1	48	27251	L.H. Corner Bracket	1
18	68038	Pop Rivet 3/16 x .527	13	49	27246	Center Tube	1
19	27463	Pull Pin	1	50	27252	Brace	2
20	27464	Lanyard	1	51	65015	Nut 5/16-18	2
21	527072	Boot Assembly (26)	1	52	59215	Tap Bolt 5/16-18 x 1-1/2	2
	527071	Boot Assembly (20)	1	53	27458	Mounting Bracket	1
22	25322	Chute Extension (20)	1	54	27312	Baffle	1
23	68062	Pop Rivet 3/16 x 3/8	2	55	64068	Washer .192/.196 x .492 x .047	4
24	65145	Top Lock Nut 5/16-24 Gr C	4	56	61016	Machine Screw #10-24 x 7/8	1
25	59206	Cap Screw 5/16-24 x 3/4 Gr 5	4	57	27311	Brace	1
26	527011	Vane	2	58	27381	Hook	1
27	65113	Wing Nut 5/16-18	2	59	75075	Strap	1
28	27265	Bracket (20)	1	60	27305	Screen	1
29	64079	Washer .339/.359 x 1-1/8 x .063	6	61	27249	Hinged Cover Window	1
30	27248	R.H. Tube	1				



# 30" Flange

(30" REQUIRES ★ HARDWARE)

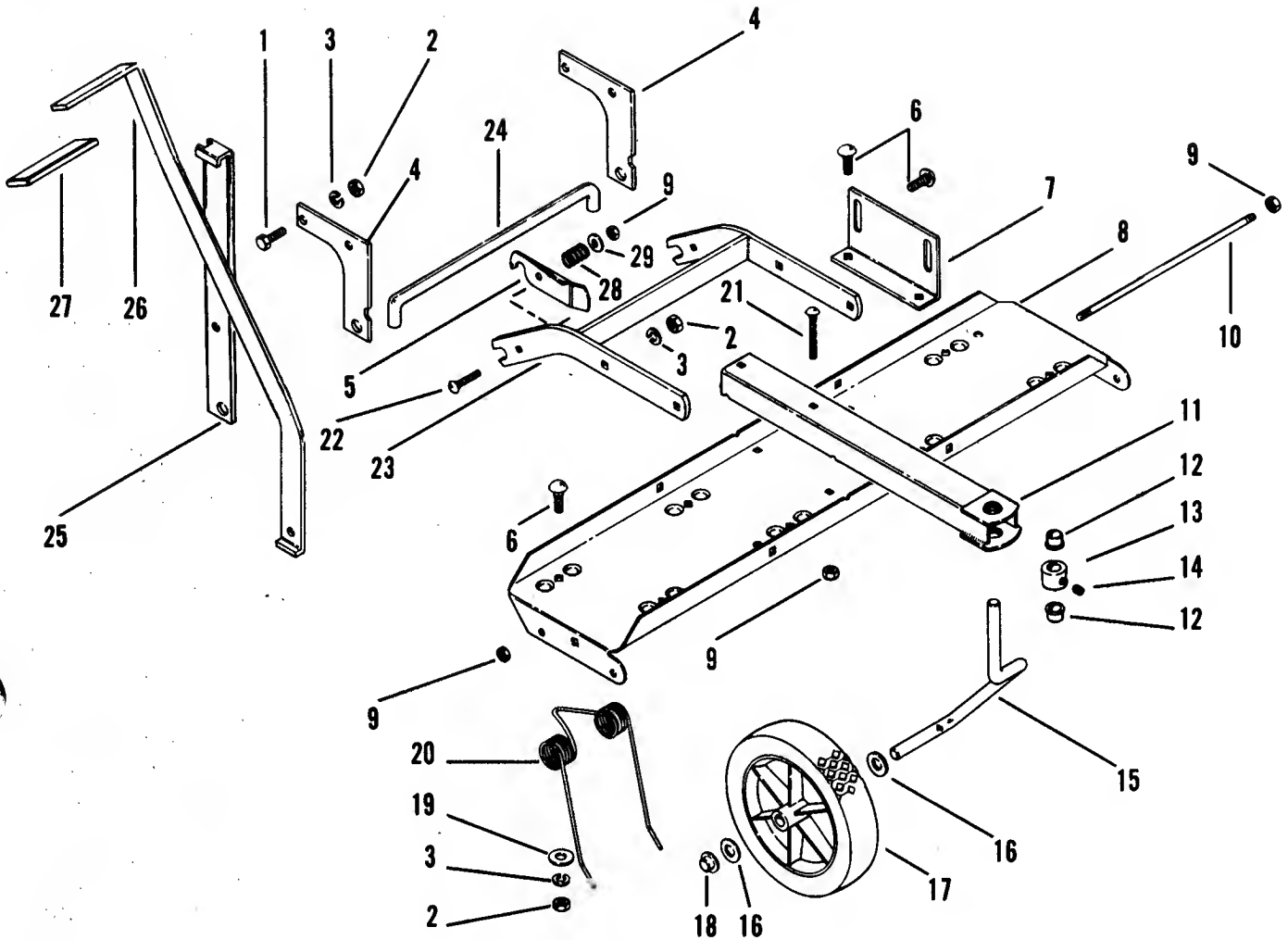
(30" REQUIRES ★ HARDWARE)



Item No.	Part No.	Description	Item No.	Part No.	Description
1	27298	Side Flange RF	10	62033	Carriage Bolt, 5/16-18 x 5/8
	27296	Side Flange LH	11	65042	Lock Nut, 5/16-18
2	27274	Rear Flange	12	27284	Blade Tray
3	27277	Front Flange	13	59145	Lock Nut, 3/8-16 Gr C
7	62017	Carriage Bolt, 1/4-20 x 5/8 (Use 14)	14	65122	Lock Nut, 3/8-16 Gr C
9	65040	Lock Nut, 1/4-20 (Use 14)			

# Dethatcher

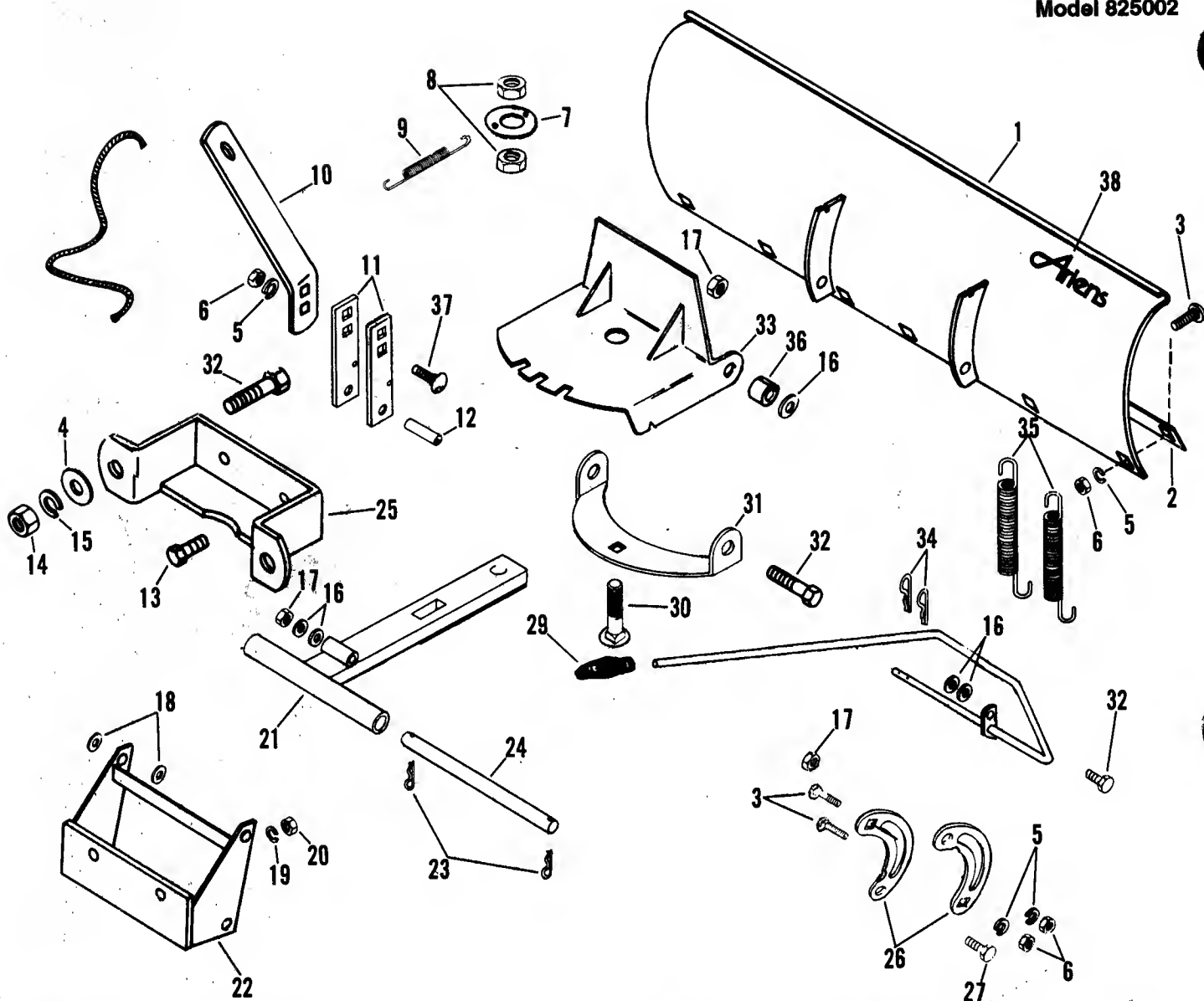
Model 727013



ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	059003	Cap Screw, 5/16-18 x 1"	16	064058	Washer, 1/2"
2	065015	Hex Nut, 5/16-18	17	071166	Wheel
3	063036	Lock Washer, 5/16	18	012086	Cap
4	027414	Mounting Plate	19	064214	Washer, 5/16
5	011357	Axle Lock	20	027416	Spring Tine
6	062015	Carriage Bolt, 5/16-18 x 1"	21	062091	Carriage Bolt, 1/4-20 x 2-1/2
7	027409	Frame Mount Bracket	22	062001	Carriage Bolt, 1/4-20 x 1-1/4
8	027406	Tine Tray	23	027410	Frame
9	065070	Lock Nut, 1/4-20	24	027413	Mounting Rod
10	027407	Tine Rod	25	027411	Lock Bar
11	027408	Wheel Support	26	027415	Lift Handle
12	055141	Flanged Bushing	27	075151	Grip
13	027417	Locking Collar	28	083223	Compression Spring
14	060012	Set Screw, 5/16-18 x 3/8	29	064001	Washer, 1/4
15	027412	Axle			

# Front Blade

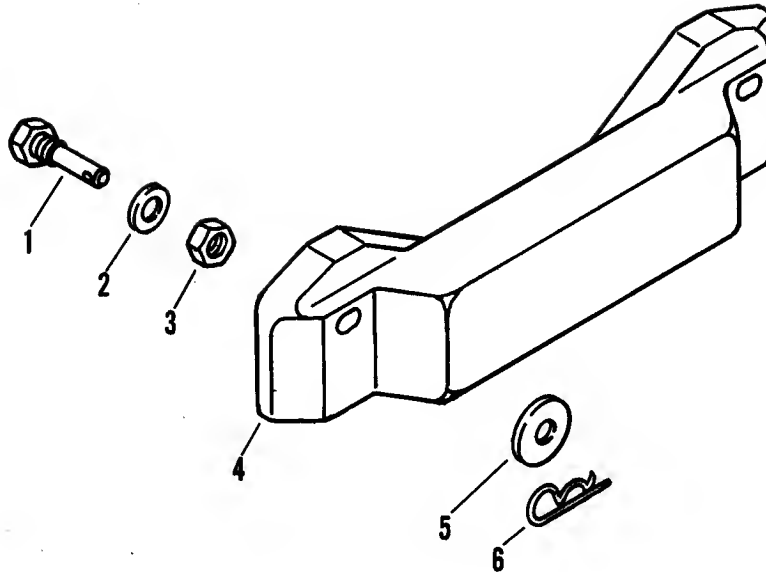
Model 825002



ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	025216	Blade	20	065032	Nut, 1/4-20
2	025217	Bar	21	025218	Push Bar
3	062013	Carriage Bolt, 3/8-16 x 1"	22	025219	Mounting Bracket
4	025224	Spacer	23	067011	Cotter Pin, 5/32" x 1-1/4"
5	063004	Lockwasher, 3/8"	24	003356	Pivot Rod
6	065018	Nut, 3/8-16	25	025222	Tractor Mount
7	013151	Washer, Special	26	003355	Lift Link
8	065025	Jam Nut, 3/4-10	27	059110	Cap Screw, 1/2-13 x 3"
9	083052	Spring, Extension	28	025220	Lift Handle Assembly
10	025221	Pivot Lock Extension	29	075027	Grip-Handle
11	013149	Pivot Lock Bar	30	062025	Carriage Bolt, 3/4-10 x 3"
12	058006	Roll Pin, 1/4 x 1"	31	013145	Lower Pivot Plate
13	059083	Cap Screw, 1/4-20 x 1"	32	059010	Cap Screw, 1/2-13 x 1-1/2"
14	065021	Nut, 1/2-13	33	013144	Upper Pivot Plate
15	063006	Lockwasher, 1/2"	34	067029	Hair Pin, 3/32" x 1-7/8"
16	064003	Washer, 1/2"	35	083051	Spring, Extension
17	065046	Locknut, 1/2-13	36	025223	Bushing
18	064004	Washer, 5/8"	37	062016	Carriage bolt, 3/8-16 x 1-1/4"
19	063002	Lockwasher, 1/4"	38	078580	Ariens Script Decal

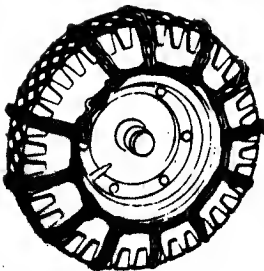
## Front Weight

Model 727016



ITEM NO	PART NO	DESCRIPTION	QTY
1	12286	Weight Stud	2
2	64047	Washer .506/.516 X 1.441 X .125	2
3	65046	Lock Nut	2
4	27421	Weight	1
5	64008	Washer .433/.453 X 1.000 X .083	2
6	67029	Hair Pin 3/32 X 1-7/8	2

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